Storage systems for solar energy suitable for agriculture Part one: thermal energy

J. Kapica

Department of Technology Fundamentals, University of Life Sciences in Lublin, Głęboka 28, 20-612 Lublin, Poland, e-mail: jacek.kapica@up.lublin.pl

Received: June 21, 2017; Accepted: November 10, 2017

Summary. The solar energy reaching our planet is much greater than our civilisation needs. The main obstacle on the way to its wider use is high variability. This fact determines the need to provide a way to store the energy for the time when the Sun is not shining over particular region or the radiation is not sufficient. The paper presents various ways to accumulate the energy in the thermal form: sensible and latent heat, chemical/sorption, which are suitable for use in agriculture or rural areas. Along with the basic presentation, the most recent developments in each area are presented.

Key words: energy storage, solar, thermal, agriculture.

INTRODUCTION

The Sun is an enormous source of energy – the energy reaching the Earth in an hour is higher than all the energy used by its inhabitants over a year [35]. The following features encourage the use of solar energy in agriculture and rural areas: availability at the place of its use, conversion into other forms of energy involves no or little environmental impact (pollution, noise), the equipment for conversion is usually simple, involving no or little moving parts, which allows the use by a wide range of people and offers low maintenance needs. Also, many agricultural applications, like solar pumping or drying, are well correlated with solar energy availability.

The main disadvantage is the intermittency of radiation with three main components: yearly, daily alteration due to the change of the position of Earth in relation to the Sun and meteorological variation depending on the conditions on a particular day or year. The significance of the components depends on the location of the installation. Higher latitudes have greater seasonal variations whereas near the Equator the seasonal changes are smaller. Therefore various storage horizons are considered: daily (day-to-night), several days or seasonal.

The thermal energy is converted from the solar radiation by means of collectors. A typical flat-plate collector consists of the absorber plate, tubes which transport transfer fluid, glazing on top, thermal insulation and casing. Evacuated tube collectors use materials that change phase from liquid to vapour and vice versa to transfer heat within the collector tube. The condenser part is fitted into the manifold which carries the transfer fluid. Other types include parabolic trough collectors, compound parabolic collectors, linear Fresnel reflector, parabolic dish reflector. A detailed presentation of various technologies can be found in an article by Kalogirou [27] and Tian and Zhao [63].

There are multiple areas were solar thermal (ST) energy is already used in agriculture. One of the oldest applications is food products drying [3, 18, 28, 41, 70]. Animal farms have high hygiene requirements [12, 25], therefore water heating or preheating with ST systems can help to meet their high water heating needs. ST collectors decrease the use of conventional sources to heat farm buildings [29, 43, 62]. Modern designs of greenhouses improve solar energy utilization and extend the growing season of vegetables [17, 42, 69]. Solar-assisted refrigeration may also play an important role on future farms. The refrigeration can be achieved through a sorption phenomenon [22, 37] using thermal energy or with a motor-driven compression powered by PV [14].

Farmers can benefit by using PV on remote areas, where the electrical grid is not available or in places with access to the electrical energy to reduce cost and transform their farm to be more friendly to the environment. One of the first applications for PV in agriculture was water pumping for crop irrigation and livestock watering. A publication by Sontake and Kalamkar reviews its various aspects [59]. Greenhouses operated in hot climate need ventilation as one of the ways to reduce the inside temperature [38]. Ventilation is also needed on animal farms to reduce levels of harmful gases within the livestock buildings [66]. Other

applications of PV in agriculture include: lighting of farm buildings [44], electric fences, pumps and compressors for aquaculture [46].

ENERGY STORAGE TECHNOLOGIES FOR SOLAR THERMAL

There are three main ways that of how the thermal energy can be stored: sensible heat, latent heat and chemical.

Sensible heat storage

Sensible heat systems accumulate energy as a temperature change of the material:

$$
Q_{sensible} = m c \Delta T, \qquad (1)
$$

where:

m is the mass of the medium, *c* – specific heat of the medium, ΔT – change in the temperature.

The medium is thermally insulated in order to reduce energy exchange with the surrounding environment. The perfect material for thermal storage would have high energy density, good thermal conductivity, low environmental impact and corrosiveness. Water is the most commonly used storage medium in solar water heating systems on farms. Aquifers can accumulate heat or cold for long periods, however, environmental concerns limit the range of temperature change. Other materials include solids like metal, concrete, sand, brick and gravel. Mawire considers the application of edible sunflower oil which can be heated to high temperatures [39].

In most of the cases liquids are applied that are thermally layered structures [32]. Stratification plays a crucial role in minimizing energy loss and maximizing energy gain from the collector [53]. Various aspects of improving performance of a hot water storage tank are covered in [58].

A typical application of solar thermal energy is hot water production and storage in an insulated water tank for the farm and household needs.

An article by Li [36] has reviewed various aspects of sensible heat storage, including materials, stratification of fluids, heat transfer and performance comparison with latent thermal energy storage.

Kalaiarasi et al. [26] have presented a design of an air heater with integrated sensible heat storage in form of a copper tube filled with synthetic oil, which improves the efficiency of the process.

Kürklü et al. have studied a concept of a polyethylene tunnel type greenhouse with rock-bed solar energy storage [33]. The system proved to be useful in frost prevention in the Turkish environmental conditions.

Finding the best size of a storage tank is important for proper operation of a solar domestic hot water system and from economic viewpoint as too large tank increases overall system cost. Traditional approach includes f-chart calculations as described in [13] and [31]. Omu et al. used mixed integer linear programming model to find best area of the roof mounted flat plate collector and volume of the storage tank [48]. Rodríguez-Hidalgo et al. studied properties of a system providing hot water for 215 people in Spain [54]. The collector area was 50 m^2 . The tank size was represented by a V/A ratio (tank volume to collector area). The analysis has proved that the V/A ratio should be between 0.005 m and 0.08 m in the presented system in order to achieve best plant efficiency.

The main disadvantages of heat storage in the form of sensible heat are low storage capacity per unit volume and non-isothermal behaviour during charging and discharging processes [5].

Latent heat

The latent heat can be expressed in the following form:

$$
Q_{latent} = m \Delta h, \qquad (2)
$$

where:

m is the mass of the medium, Δh – specific heat of fusion.

The medium accumulates heat when changing phase from solid to liquid or liquid to gas and returns it when the reverse phase change takes place.

There are a number of materials that can be used to store the energy in the form of latent heat: ice [55, 61], paraffin wax [11], Calcium chloride hegzahidrat [7], Stearic acid, Acetamide [57], organic prepared form fatty acids [16]. Pielichowska and Pielichowski and Zalba et al. have presented an extensive list of materials with potential application as a medium for energy storage in the latent heat form [50, 68].

It is desirable that a phase change material (PCM) had the following properties: high heat capacity and heat of fusion, stable composition, high heat conductivity and density. It should also be non-toxic [5]. Mehling et al. have proposed a combination of hot water storage tank and a phase change module to improve storage density, allow reheating of the transition layer after partial discharge and a compensation of heat loss in the top layer [40].

Except for the most commonly recognized solid-liquid phase change, other options can be used: gas-liquid, solidgas, solid-solid [30].

Benli and Durmuş [6] have presented performance analysis of greenhouse heating system using latent heat storage. They used calcium chloride hexahydrate $(CaCl₂6H₂O)$ as a PCM. The air was used as a heat transfer medium. The installation provided $18 - 23$ % of daily energy requirement as compared with conventional heating device. According to the study by Najjar and Hasan, application of PCM in the greenhouse can reduce maximum difference in the air temperature by 3 to 5 °C during 24 hours [45].

Ziapour and Hashtroudi have analysed an improved design of a solar greenhouse featuring a curved roof with a selective cover [71]. This cover modifies the light spectrally, allowing wavelengths between 400 and 750 nm to pass through and reflects near infrared radiation over 750 nm, which can be used for solar thermal energy generation. A thermal collector filled with water and a paraffin wax as PCM is placed in the focal line of the roof. The proposed design improves energy efficiency and economy in comparison to a conventional greenhouse.

Dashtban and Tabrizi have used paraffin wax as PCM to improve performance of a weir-type cascade solar still for water desalination in Iran [8]. Such modification increases productivity up to 31 %.

Islam and Morimoto have analysed the performance of a solar driven adsorption cooling system [22]. The energy is stored in the form of the latent heat of ice/water phase change.

Solar dryers can be divided into direct, indirect and mixed mode [56]. In the direct heater the product is heated directly by the Sun whereas in the indirect one the air is heated and blown into the drying chamber. Jain and Tewari have analysed the performance of solar crop dryer with PCM energy storage [23]. The accumulated energy allowed to keep the temperature between 40 and 45ºC after sunshine hours. The payback period of the dryer was prognosed to be 1.5 year. Kant et al. have given a review of energy storage based on solar dryers with a particular focus on setups with sensible and latent heat storage [28]. They have concluded that in order to improve thermal performance PCMs with large surface area and high heat of fusion are needed.

Ahmed et al. have reviewed improving properties of heat storage materials by addition of nanoparticles [2]. The main effect is increasing of the thermal conductivity of both sensible heat storage materials and PCMs.

An article by Islam et al. have extensively reviewed the technology with particular focus on using phase change materials in hybrid PV/ST systems [21]. According to their research such materials can improve the heat storage potential by 50 % as compared to waterstorage systems.

Chemical storage

An interesting alternative to the already mentioned techniques is the thermochemical energy storage, which has a high gravimetric energy density (up to 1 KWh/kg), long (theoretically unlimited) storage period. However, the technology is complex and currently applied only on a laboratory scale [4]. It relies on a reversible reaction which can be written as [1]:

$$
C + \text{heat} \leftrightarrows A + B. \tag{3}
$$

The thermochemical material *C* absorbs heat and is transformed into reactants *A* and *B*. When *A* and *B* react with each other, the heat energy is released. *A* may be a hydroxide, hydrate, carbonate, ammoniate and *B* can be water, CO, ammonia, hydrogen. *A* and *B* can be any phase whereas *C* is usually liquid or solid [1]. Deutsch et al. [10] present an algorithm for systematic searching for potential thermochemical materials which results in nearly 1000 possible reaction systems. Rao and Dey [52] have described the process of solar thermochemical generation of hydrogen and carbon monoxide by means of splitting water and carbon dioxide by employing metal oxides. N'Tsoukpoe et al. have shown that internal condensation heat recovery using cascade thermochemical heat storage improves the efficiency of the process [47].

Sorption

Sorption heat storage is based on the principle of energy release during adsorption (sorbent in a solid form) or absorption (sorbent in a liquid form). In the process of physical adsorption, the absorbing molecule is bound by the Van der Waals forces, whereas in the chemical adsorption the molecules form covalent or ionic bonds. The chemical reactions are irreversible, so usually for storage purposes physical adsorption is employed [60]. During charging, the storage material is dehydrated consuming energy from a solar collector or waste heat from another process. Rehydration is an exothermic process, so the heat can be delivered when needed.

The materials used include: zeolites – both natural and synthetic [20, 24, 49, 65], silica gel [9, 51], aluminophosphates and silico-aluminophosphates [19] and metal-organic frameworks [15]. Water is used as a sorbate in most of the applications. If the environment temperature is below water freezing point, ammonia and methanol should be considered [67].

Table 1. Number of publications related to selected keywords

CONCLUSIONS

Application of novel technologies usually leaves potential users facing challenges resulting from high price and immature technology.

In order to evaluate the dynamics of the research carried out in the field of energy storage technologies two keyword searches have been performed in the Scopus database: publications and patents. The keywords used were: sensible heat, latent heat, sorption AND storage. Tables 1 and 2 present the result of the search.

The greatest number of publications and patents in the recent years have been related to latent heat. The greatest dynamics can be observed for publications on latent heat (especially in the years 2013-2014). In the last years the number of publications and patents has not been increasing significantly which may mean that the technologies have achieved maturity.

In this review paper various ways of solar energy storing have been presented with particular focus on recent developments.

In the agricultural sector, storing heat in ST applications is essential for the operation of the system and usually improves overall performance and usability in applications like greenhouses, where it can reduce peak temperatures [34], heat farm buildings [29], extend drying time and stabilize temperature of solar dryers [64].

REFERENCES

- 1. **Abedin AH, Rosen MA. 2011.** A Critical Review of Thermochemical Energy Storage Systems. Open Renew. Energy J. 4(1), 42–46.
- 2. **Ahmed SF, Khalid M, Rashmi W, Chan A, Shahbaz K. 2017**. Recent progress in solar thermal

energy storage using nanomaterials. Renew. Sustain. Energy Rev. 67, 450–60.

- 3. **Aktaş M, Şevik S, Amini A, Khanlari A. 2016.** Analysis of drying of melon in a solar-heat recovery assisted infrared dryer. Sol. Energy. 137, 500–515.
- 4. **André L, Abanades S, Flamant G. 2016.** Screening of thermochemical systems based on solid-gas reversible reactions for high temperature solar thermal energy storage. Renew. Sustain. Energy Rev. 64, 703–15.
- 5. **Bal LM, Satya S, Naik SN, Meda V. 2011.** Review of solar dryers with latent heat storage systems for agricultural products. Renew. Sustain. Energy Rev. 15(1), 876–80.
- 6. **Benli H, Durmuş A. 2009.** Performance analysis of a latent heat storage system with phase change material for new designed solar collectors in greenhouse heating. Sol. Energy. 83(12), 2109–19.
- 7. **Çakmak G, Yıldız C. 2011.** The drying kinetics of seeded grape in solar dryer with PCM-based solar integrated collector. Food Bioprod. Process. 89(2), 103–8.
- 8. **Dashtban M, Tabrizi FF. 2011.** Thermal analysis of a weir-type cascade solar still integrated with PCM storage. Desalination. 279(1–3), 415–22.
- 9. **Deshmukh H, Maiya MP, Srinivasa Murthy S.** Study of sorption based energy storage system with silica gel for heating application. Appl. Therm. Eng.
- 10. **Deutsch M, Müller D, Aumeyr C, Jordan C, Gierl-Mayer C, et al. 2016.** Systematic search algorithm for potential thermochemical energy storage systems. Appl. Energy. 183, 113–20.
- 11. **Devahastin S, Pitaksuriyarat S. 2006.** Use of latent heat storage to conserve energy during drying and its effect on drying kinetics of a food product. Appl. Therm. Eng. 26(14–15), 1705–13.
- 12. **DeVries TJ, Aarnoudse MG, Barkema HW, Leslie KE, von Keyserlingk MAG. 2012.** Associations of dairy cow behavior, barn hygiene, cow hygiene, and risk of elevated somatic cell count. J. Dairy Sci. 95(10), 5730–39.
- 13. **Duffie JA, Beckman WA. 2013.** *Solar Engineering of Thermal Processes: Duffie/Solar Engineering 4e*. Hoboken, NJ, USA: John Wiley & Sons, Inc.
- 14. **El-Bahloul AAM, Ali AHH, Ookawara S. 2015.** Performance and Sizing of Solar Driven dc Motor Vapor Compression Refrigerator with Thermal Storage in Hot Arid Remote Areas. Energy Procedia. 70, 634–43.
- 15. **Elsayed A, Elsayed E, AL-Dadah R, Mahmoud S, Elshaer A, Kaialy W.** Thermal energy storage using metal–organic framework materials. Appl. Energy.
- 16. **Floros MC, Kaller KLC, Poopalam KD, Narine SS. 2016.** Lipid derived diamide phase change materials for high temperature thermal energy storage. Sol. Energy. 139, 23–28.
- 17. **Ghasemi Mobtaker H, Ajabshirchi Y, Ranjbar SF, Matloobi M. 2016.** Solar energy conservation in greenhouse: Thermal analysis and experimental validation. Renew. Energy. 96, Part A, 509–19.
- 18. **Gulcimen F, Karakaya H, Durmus A. 2016.** Drying of sweet basil with solar air collectors. Renew. Energy. 93, 77–86.
- 19. **Henninger SK, Schmidt FP, Henning H-M. 2010.** Water adsorption characteristics of novel materials for heat transformation applications. Appl. Therm. Eng. 30(13), 1692–1702.
- 20. **Herzog TH, Jänchen J, Kontogeorgopoulos EM,** Lutz W. 2014. Steamed Zeolites for Heat Pump Applications and Solar Driven Thermal Adsorption Storage. Energy Procedia. 48, 380–83.
- 21. **Islam MM, Pandey AK, Hasanuzzaman M, Rahim NA. 2016.** Recent progresses and achievements in photovoltaic-phase change material technology: A review with special treatment on photovoltaic thermal-phase change material systems. Energy Convers. Manag. 126, 177–204.
- 22. **Islam MP, Morimoto T. 2016.** Thermodynamic performances of a solar driven adsorption system. Sol. Energy. 139, 266–77.
- 23. **Jain D, Tewari P. 2015.** Performance of indirect through pass natural convective solar crop dryer with phase change thermal energy storage. Renew. Energy. 80, 244–50.
- 24. **Johannes K, Kuznik F, Hubert J-L, Durier F, Obrecht C. 2015.** Design and characterisation of a high powered energy dense zeolite thermal energy storage system for buildings. Appl. Energy. 159, 80– 86.
- 25. **Josefsen MH, Bhunia AK, Engvall EO, Fachmann MSR, Hoorfar J. 2015.** Monitoring Campylobacter in the poultry production chain — From culture to genes and beyond. J. Microbiol. Methods. 112, 118–25.
- 26. **Kalaiarasi G, Velraj R, Swami MV. 2016.** Experimental energy and exergy analysis of a flat plate solar air heater with a new design of integrated sensible heat storage. Energy. 111, 609–19.
- 27. **Kalogirou SA. 2004.** Solar thermal collectors and applications. Prog. Energy Combust. Sci. 30(3), 231–95.
- 28. **Kant K, Shukla A, Sharma A, Kumar A, Jain A. 2016.** Thermal energy storage based solar drying systems: A review. Innov. Food Sci. Emerg. Technol. 34, 86–99.
- 29. **Kapica J, Pawlak H, Ścibisz M. 2015.** Carbon dioxide emission reduction by heating poultry houses from renewable energy sources in Central Europe. Agric. Syst. 139, 238–49.
- 30. **Kapsalis V, Karamanis D. 2016.** Solar thermal energy storage and heat pumps with phase change materials. Appl. Therm. Eng. 99, 1212–24.
- 31. **Klein SA, Beckman WA, Duffie JA. 1976.** A design procedure for solar heating systems. Sol. Energy. 18(2), 113–27.
- 32. **Klemeš J, Smith R, Kim J-K.** 18.7 Heat/Cold Storage (or Thermal Energy Storage - TES). In Handbook of Water and Energy Management in Food Processing. Woodhead Publishing.
- 33. **Kürklü A, Bilgin S, Özkan B. 2003.** A study on the solar energy storing rock-bed to heat a polyethylene tunnel type greenhouse. Renew. Energy. 28(5), 683– 97.
- 34. **Kürklü A, Özmerzi A, Wheldon AE, Hadley P. 1997.** Use of a phase change material (PCM) for the reduction of peak temperatures in a model greenhouse.
- 35. **Lewis NS. 2007.** Toward Cost-Effective Solar Energy Use. Science. 315(5813), 798–801.
- 36. **Li G. 2016.** Sensible heat thermal storage energy and exergy performance evaluations. Renew. Sustain. Energy Rev. 53, 897–923.
- 37. **Li M, Xu C, Hassanien RHE, Xu Y, Zhuang B. 2016.** Experimental investigation on the performance of a solar powered lithium bromide– water absorption cooling system. Int. J. Refrig. 71, 46–59.
- 38. **Marucci A, Cappuccini A. 2016.** Dynamic photovoltaic greenhouse: Energy efficiency in clear sky conditions. Appl. Energy. 170, 362–76.
- 39. **Mawire A. 2016.** Performance of Sunflower Oil as a sensible heat storage medium for domestic applications. J. Energy Storage. 5, 1–9.
- 40. **Mehling H, Cabeza LF, Hippeli S, Hiebler S. 2003.** PCM-module to improve hot water heat stores with stratification. Renew. Energy. 28(5), 699–711.
- 41. **Misha S, Mat S, Ruslan MH, Salleh E, Sopian K. 2016.** Performance of a solar-assisted solid desiccant dryer for oil palm fronds drying. Sol. Energy. 132, 415–29.
- 42. **Modirrousta S, Boostani H. 2016.** Analysis of Atrium Pattern, Trombe Wall and Solar Greenhouse on Energy Efficiency. Procedia Eng. 145, 1549–56.
- 43. Mun H-S, Ahmed ST, Islam MM, Park K-J, Yang C-J. 2015. Retrofitting of a pig nursery with solar heating system to evaluate its ability to save energy and reduce environmental pollution. Eng. Agric. Environ. Food. 8(4), 235–40.
- 44. **Nacer T, Hamidat A, Nadjemi O, Bey M. 2016.** Feasibility study of grid connected photovoltaic system in family farms for electricity generation in rural areas. Renew. Energy. 96, Part A, 305–18.
- 45. **Najjar A, Hasan A. 2008.** Modeling of greenhouse with PCM energy storage. Energy Convers. Manag. 49(11), 3338–42.
- 46. **Nookuea W, Campana PE, Yan J. 2016.** Evaluation of Solar PV and Wind Alternatives for Self Renewable Energy Supply: Case Study of Shrimp Cultivation. Energy Procedia. 88, 462–69.
- 47. **N'Tsoukpoe KE, Osterland T, Opel O, Ruck WKL. 2016.** Cascade thermochemical storage with internal condensation heat recovery for better energy and exergy efficiencies. Appl. Energy. 181, 562–74.
- 48. **Omu A, Hsieh S, Orehounig K. 2016.** Mixed integer linear programming for the design of solar thermal energy systems with short-term storage. Appl. Energy. 180, 313–26.
- 49. **Pérez-Page M, Makel J, Guan K, Zhang S,** Tringe J, et al. 2016. Gas adsorption properties of ZSM-5 zeolites heated to extreme temperatures. Ceram. Int. 42(14), 15423–31.
- 50. **Pielichowska K, Pielichowski K. 2014.** Phase change materials for thermal energy storage. Prog. Mater. Sci. 65, 67–123.
- 51. **Pinheiro JM, Salústio S, Rocha J, Valente AA, Silva CM. 2016.** Analysis of equilibrium and kinetic parameters of water adsorption heating systems for different porous metal/metalloid oxide adsorbents. Appl. Therm. Eng. 100, 215–26.
- 52. **Rao CNR, Dey S. 2016.** Generation of H2 and CO by solar thermochemical splitting of H2O and CO2 by employing metal oxides. J. Solid State Chem. 242, Part 2, 107–15.
- 53. **Rhee J, Campbell A, Mariadass A, Morhous B. 2010.** Temperature stratification from thermal diodes in solar hot water storage tank. Sol. Energy. 84(3), 507–11.
- 54. **Rodríguez-Hidalgo MC, Rodríguez-Aumente PA, Lecuona A, Legrand M, Ventas R. 2012.** Domestic hot water consumption vs. solar thermal energy storage: The optimum size of the storage tank. Appl. Energy. 97, 897–906.
- 55. **Sang WH, Lee YT, Chung JD, Kim ST, Kim T, et al. 2016.** Efficient numerical approach for simulating a full scale vertical ice-on-coil type latent thermal storage tank. Int. Commun. Heat Mass Transf. 78, 29–38.
- 56. **Shalaby SM, Bek MA, El-Sebaii AA. 2014.** Solar dryers with PCM as energy storage medium: A review. Renew. Sustain. Energy Rev. 33, 110–16.
- 57. **Sharma SD, Buddhi D, Sawhney RL. 1999.** Accelerated thermal cycle test of latent heat-storage materials. Sol. Energy. 66(6), 483–90.
- 58. **Shukla R, Sumathy K, Erickson P, Gong J. 2013.** Recent advances in the solar water heating systems: A review. Renew. Sustain. Energy Rev. 19, 173–90.
- 59. **Sontake VC, Kalamkar VR. 2016.** Solar photovoltaic water pumping system - A comprehensive review. Renew. Sustain. Energy Rev. 59, 1038–67.
- 60. **Sumathy K, Yeung KH, Yong L. 2003.** Technology development in the solar adsorption refrigeration systems. Prog. Energy Combust. Sci. 29(4), 301–27.
- 61. **Tamasauskas J, Poirier M, Zmeureanu R, Sunyé R. 2012.** Modeling and optimization of a solar assisted heat pump using ice slurry as a latent storage material. Sol. Energy. 86(11), 3316–25.
- 62. **Tamvakidis S, Firfiris VK, Martzopoulou A, Fragos VP, Kotsopoulos TA. 2015.** Performance evaluation of a hybrid solar heating system for farrowing houses. Energy Build. 97, 162–74.
- 63. **Tian Y, Zhao CY. 2013.** A review of solar collectors and thermal energy storage in solar thermal applications. Appl. Energy. 104, 538–53.
- 64. **Vijayan S, Arjunan TV, Kumar A. 2016.** Mathematical modeling and performance analysis of thin layer drying of bitter gourd in sensible storage based indirect solar dryer. Innov. Food Sci. Emerg. Technol. 36, 59–67.
- 65. **Whiting GT, Grondin D, Stosic D, Bennici S, Auroux A. 2014.** Zeolite–MgCl2 composites as potential long-term heat storage materials: Influence of zeolite properties on heats of water sorption. Sol. Energy Mater. Sol. Cells. 128, 289–95.
- 66. **Wlazło Ł, Nowakowicz-Dębek B, Kapica J, Kwiecień M, Pawlak H. 2016.** Removal of ammonia from poultry manure by aluminosilicates. J. Environ. Manage. 183, Part 3, 722–25.
- 67. **Yu N, Wang RZ, Wang LW. 2013.** Sorption thermal storage for solar energy. Prog. Energy Combust. Sci. 39(5), 489–514.
- 68. **Zalba B, Marı́n JM, Cabeza LF, Mehling H. 2003.** Review on thermal energy storage with phase change: materials, heat transfer analysis and applications. Appl. Therm. Eng. 23(3), 251–83.
- 69. **Zhang B, Fan X, Liu M, Hao W. 2016.** Experimental study of the burning-cave hot water soil heating system in solar greenhouse. Renew. Energy. 87, Part 3, 1113–20.
- 70. **Ziaforoughi A, Esfahani JA. 2016.** A salient reduction of energy consumption and drying time in a novel PV-solar collector-assisted intermittent infrared dryer. Sol. Energy. 136, 428–36.
- 71. **Ziapour BM, Hashtroudi A. 2017.** Performance study of an enhanced solar greenhouse combined with the phase change material using genetic algorithm optimization method. Appl. Therm. Eng. 110, 253–64.