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INFLUENCE OF BISMUTH CONTENT ON COMPLEX IMMITTANCE CHARACTERISTICS OF PRESSURELESS SINTERED BiNbO₄ CERAMICS

WPŁYW ZAWARTOŚCI BIZMUTU NA ZESPOLONE CHARAKTERYSTYKI IMMITANCYJNE SPIEKANEJ SWOBODNIE CERAMIKI BINbO4

Goal of the present research was to study immittance properties of BiNbO₄ ceramics fabricated by the solid state reaction route followed by pressureless sintering. Four sets of samples were examined, namely the one fabricated from the stoichiometric mixture of oxides, viz. Bi₂O₃ and Nb₂O₅ as well as the ones with an excess of 3%, 5% and 10% by mole of Bi₂O₃. The immittance properties were studied by impedance spectroscopy. Measurements were carried out within the frequency range $\nu = 20$ Hz-1MHz and temperature range T =RT-550°C. The Kramers-Kronig data validation test was employed in the impedance data analysis. It was found that complex impedance first increases with an increase in Bi₂O₃ content and decreases for 10mol% excess of Bi₂O₃. Two relaxation phenomena manifested themselves at elevated temperature (T > 267°C) within the measuring frequency range. The conductivity relaxation phenomenon ($M''(\nu)$ spectra) took place at higher frequency than the phenomenon with dominant resistive component ($Z''(\nu)$ spectra).

Keywords: BiNbO4 ceramics, impedance spectroscopy, impedance and modulus analysis

Celem niniejszej pracy było zbadanie właściwości immitancyjnych ceramiki BiNbO₄ wytworzonej metodą reakcji w fazie stałej i spiekania swobodnego. Badaniom poddano cztery zestawy próbek wytworzonych ze stechiometrycznej mieszaniny tlenków Bi₂O₃ i Nb₂O₅ oraz mieszaniny zawierającej nadmiar Bi₂O₃ w ilości 3, 5 i 10% molowych. Badania przeprowadzono z zastosowaniem spektroskopii impedancyjnej. Pomiary dokonano w zakresie częstotliwości ν =20Hz-1MHz i temperatury *T* =RT-550°C. Do analizy zgodności danych pomiarowych zastosowano test Kramersa-Kroniga. Stwierdzono, że ze wzrostem zawartości Bi₂O₃ w mieszaninie do 5% molowych wzrasta impedancja próbek, która dla 10% molowych maleje poniżej wartości zarejestrowanej dla BiNbO₄ bez nadmiaru Bi₂O₃. Zaobserwowano obecność dwóch procesów relaksacyjnych w temperaturze *T*>267°C. Stwierdzono, że zjawisko relaksacji przewodnictwa (widma *M''*(ν)) zachodzi w wyższej częstotliwości niż zjawisko z dominującą składową rezystywną (widma *Z''*(ν)).

1. Introduction

Bismuth niobate (BiNbO₄) has been reported to be a promising microwave dielectric ceramics [1, 2] To improve the microwave dielectric properties of BiNbO₄ various attempts have been undertaken. Among them one can mention e.g. addition of various sintering aids like a small amount of CuO and V₂O₅ [3, 4] both to densify the ceramics as well as to obtain higher Q value. Also substitution of lanthanide for Bi [5] or fabrication of the solid solutions of Bi(Nb_{1-x}Ta_x)O₄ or Bi(Nb_{1-x}Sb_x)O₄ is utilized [6] for dielectric properties improvement.

In our previous papers [e.g. 7, 8, 9] hot pressing method was utilized as well as an excess of small amounts of Bi_2O_3 was added to fabricate α -phase BiNbO₄ ceramics. However, the effect of Bi_2O_3 excess and sintering temperature on low frequency dielectric characteristics of α -phase BiNbO₄ was not reported. It is interesting to clarify the relationship between the structural characteristics, processing conditions and the dielectric properties to increase the application potential of low-fired microwave BiNbO₄ dielectric. Therefore in the present paper BiNbO₄ ceramics were chosen as a host material to be sintered with an excess of Bi₂O₃ at $T_s = 870^{\circ}$ C. The basic dielectric properties were analyzed based on the phase composition of the BiNbO₄ ceramics derived from bismuth-rich Bi₂O₃-Nb₂O₅ system.

Impedance spectroscopy (IS), which is known as a powerful method of characterizing many of the electrical properties of materials and their interfaces with electronically conducting electrodes [10, 11] was used as a main research method. A great strength of IS is that, with appropriate data analysis, it is often possible to characterize the different electrically active regions in a material both qualitatively by demonstrating their existence and quantitatively, by measuring their individual electric properties [12]. IS may be used to investigate the dynamics of bound or mobile charge in the bulk or interfacial regions of any kind of solid or liquid material: ionic, semiconducting, mixed electronic-ionic, and dielectrics. IS has seen a

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tremendous increase in popularity in the recent years. Now it is a frequently used tool employed to analyze the electrical properties of a wide variety of electroceramics, including ferroelectrics, solid electrolytes and mixed conductors [13, 14, 15].

2. Experimental

BiNbO₄ ceramics were prepared by the conventional mixed oxide method from the mixture of oxide powders, viz. Bi_2O_3 and Nb_2O_5 . However, apart from the stoichiometric composition of powders an excess of 3%, 5% and 10% by mole of Bi_2O_3 has been used to prepare green bodies. Details of the preparation method have been reported by us elsewhere [8, 9]. Also the sintered BiNbO₄ ceramics were characterized in terms of its phase composition as well as the crystal structure [16].

The immittance properties [10] (i.e. complex impedance, complex modulus, complex admittance, complex dielectric permittivity and dielectric losses) were studied by observing how the system responded to an electrical stimulus that was applied to the electrodes. The amplitude of the ac perturbation signal was 1V, immittance spectra were recorded automatically over the heating cycles; spectra were collected at programmed temperatures after 15 min of temperature stabilization; impedance at every frequency was measured until consistency was achieved. Precision LCR meter of Agilent E4980A – type was utilized. Measurements were carried out within the frequency range $\nu = 20$ Hz-1MHz and temperature range $T = RT-550^{\circ}$ C. The Kramers-Kronig data validation test was employed in the impedance data analysis [17, 18] according to the strategy reported by us elsewhere [14, 19].

3. Results and discussions

It is worth noting that ceramic samples subjected to electrical measurements exhibited orthorhombic crystal structure described as *Pnna*(52) space group (α -BiNbO₄ compound) with the lattice parameters differing slightly (±0.02%) with Bi₂O₃ excess. It was also found that BiNbO₄ ceramics fabricated from bismuth-rich Bi₂O₃-Nb₂O₅ system exhibited the multiphase composition, i.e. apart from major α -BiNbO₄ phase a small amount of additional phases like Bi₅Nb₃O₁₅, and Bi₃NbO₇ was detected [16]. Therefore, to correlate the results of the dielectric measurements with the actual phase composition of fabricated BiNbO₄ ceramics the assumption was made that ceramics under study consists of two phases, namely orthorhombic α -BiNbO₄ phase and tetragonal Bi₅Nb₃O₁₅ phase, what in turn is consistent with the published phase diagrams of Bi₂O₃-Nb₂O₅ system [e.g. 20].

The calculations were performed with Match! (Crystal Impact) computer program [21]. According to the methodology, the amount is calculated based on corresponding intensity scale factors (I/I_C) of the selected phases. However, in the present case the crystallographic information files describing Bi₅Nb₃O₁₅ (i.e. PDF cards No 00-039-0939; 00-016-0293 and 00-051-1752) did not contain the parameter I/I_C required for semi-quantitative phase analysis. Therefore, the default value

 I/I_C =1 was used for calculations. The above-mentioned assumption overestimated the weight percentage of the minor phase, however since all calculations were performed according to the same algorithm and the same model structures (major phase: PDF 160295; minor phase: PDF 390939) the main tendency in quantitative amount of the phases should have reflected the real situation.

As a result of calculations the following phase composition of the resultant ceramics was obtained. For 3mol% excess of Bi₂O₃ in the mixture of Bi₂O₃-Nb₂O₅ oxides the content of α -BiNbO₄ phase was 91wt% and Bi₅Nb₃O₁₅ -9wt%. For 5mol% excess of Bi₂O₃ the major phase α -BiNbO₄ was in amount of 82 wt % and for 10mol% the phase composition of α -BiNbO₄-Bi₅Nb₃O₁₅ was 75 wt % - 25 wt %.

Prior to electric measurements the ceramic samples of 1mm in thickness were polished and round-shaped conducting electrodes were deposited on both sides of the disk-shaped ceramics with silver paste.

Knowing the quality of the measured impedance data is essential for a proper analysis. In that connection the Kramers-Kronig relations (K-K) present a very useful tool for data checking [17-22]. Results of the K-K test in the form of the relative difference plots (i.e. relative differences between the measured and calculated value for the real part of impedance and the imaginary part – residuals) for BiNbO₄ ceramics with Bi₂O₃ excess have shown that the residuals are either randomly distributed around the log(v) axis or clear traces (the curvatures or oscillations), are present. The random distribution around the frequency axis (Fig. 1b) indicates that the data set is K-K compliant [18, 19], whereas a deviation in a form of the curvatures (oscillations) (Fig. 1a) shows that there is (minor) non-KK behavior. The data are corrupted by a non steady state behavior. In this case, however, the deviation from K-K behavior is quite small so further analysis of such impedance data is justified and can yield valuable results.

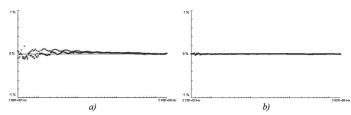


Fig. 1. K-K test of impedance data for BiNbO₄ ceramics with 10mol% of Bi₂O₃ excess sintered at $T = 870^{\circ}$ C and measured at T = RT (*a*) and $T = 482^{\circ}$ C (*b*) (red dots present the real part differences, and the blue dots the imaginary part differences)

The frequency dependent properties of a material are normally described in terms of any of the formalism expressed as complex impedance, complex modulus, complex admittance, complex dielectric permittivity and dielectric losses. One can easily find the exact expressions describing them in literature [e.g. 10, 14, 15 and 19]. It is worth noting however, that these characteristics are interrelated with each other and offer a wide scope for graphical representation. Each representation can be used to highlight a particular aspect of the response of the sample. For example, complex impedance plane plots of Z''versus Z' are useful for determining the dominant resistance of a sample. However, these are insensitive to smaller resistances. Similarly, complex modulus plots of M'' versus M' are useful for materials with similar bulk and grain boundary capacitances. The modulus formalism is particularly suitable to extract phenomena such as electrode polarization and conductivity relaxation times [23].

The idealized impedance diagram (Z'' vs. Z'), appears in the form of a succession of semicircles representing electrical phenomena due to bulk material, grain boundary effect and interfacial phenomena if any. When overlapping between processes increases, one may need representations based on combined spectroscopic plots of the imaginary components of impedance, Z'' and electric modulus M'' to reveal the bulk, grain boundary and electrode components of the impedance spectra [24, 25]. Another possible alternative representation of immittance data are possible and are briefly discussed in our previous studies e.g. [14, 15].

In the present research results of immittance measurements are shown in a form of spectroscopic plot of imaginary part of complex impedance (Z'') and imaginary part of complex electric modulus (M'') for BiNbO₄ ceramics fabricated with 0%, 3%, 5% and 10% by mole excess of Bi₂O₃ in the initial mixture of oxides Bi₂O₃ –Nb₂O₅ (Fig. 2).

Some oscillations can be seen at the initial part of the measuring frequency range (ν <300 Hz). The noise oscillations decrease for ceramics with 10mol% excess of Bi₂O₃ which may be caused by the better quality of the samples [16].

the compositions, indicating no relaxations in that temperature range.

It can be seen in Fig. 2 that the Z''(v) curves display broad peaks with asymmetrical shape. It was found that the Z'' maxima were shifted toward higher frequency with an increase in measuring temperature. At higher frequency, the space charge has lesser time to relax and recombination would be faster. The peak shift was higher for higher temperature. The curves merge above $v \approx 100$ kHz.

Maxima that appeared on M''(v) curves behave in a similar way (bottom plots in Fig. 2), i.e.: (i) the peaks were shifted to higher frequency with increasing temperature; (ii) the peak spreading was increased at higher temperature indicating multiple relaxations; and (iii) the shift in the peak maxima was found to depend on both temperature and Bi content.

One can see in Fig. 3 that value of imaginary part of complex impedance (Z'') first increases with an increase in Bi₂O₃ content and than decreases for 10mol% of additive. An increase in bismuth content up to 5mol% in the initial mixture of Bi₂O₃-Nb₂O₅ oxides caused a shift of the frequency v_{max} corresponding to maximum of Z''(v) and M''(v) towards the lower frequency as compared with stoichiometric BiNbO₄ ceramics. On the other hand 10mol% of Bi₂O₃ excess in the initial mixture shifted the relaxation frequencies to the higher frequency in relation to stoichiometric BiNbO₄ (Fig. 3).

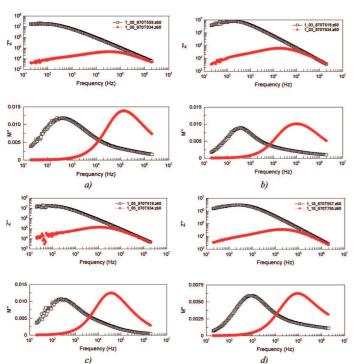


Fig. 2. Spectroscopic plots of imaginary part of complex impedance (*Z''*) and imaginary part of complex electric modulus (*M''*) for BiNbO₄ ceramics with Bi₂O₃ excess: *a*) – 0 mol%; *b*) – 3 mol%; *c*) – 5mol% and *d*) – 10mol%; @ $T>267^{\circ}$ C

Dielectric relaxation phenomenon that manifested itself as a maximum on $Z''(\nu)$ curves (highlighted dominant resistive component) appeared in the measuring frequency range only at elevated temperature i.e. $T>267^{\circ}$ C (Fig. 2). At lower temperatures i.e. below $T = 267^{\circ}$ C, Z'' values fell monotonously with frequency in the frequency range studied for all

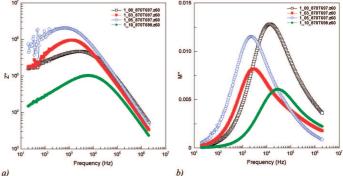


Fig. 3. Influence of bismuth content on spectroscopic plots of Z''(v)(a) and M''(v) (b) for BiNbO₄ ceramics at $T \approx 425^{\circ}$ C

In case of the ideal Debye type relaxation (i.e. for a particular *RC* combination) $Z''(\nu)$ and $M''(\nu)$ peaks should be coincident on the frequency scale. However, the comparison of $Z''(\nu)$ and $M''(\nu)$ spectra shows that $Z''(\nu)$ peaks do not coincide with the peak in $M''(\nu)$ (Fig. 4). The peak in $Z''(\nu)$ is slightly shifted to lower frequency with respect to $M''(\nu)$ peak position for all measured samples. Therefore, one can suppose the presence of overlapped dielectric relaxation processes in BiNbO₄ ceramics that manifested themselves within the measuring frequency range and temperature range. Also the widths of the peaks suggest a spread of relaxation times, which may involve more than two equilibrium positions.

Taking into account that an increase in the amount of Bi_2O_3 compound in the initial mixture of oxides Bi_2O_3 -Nb₂O₅ caused, apart from major $BiNbO_4$ phase, a formation and an increase in the weight percentage of the tetragonal $Bi_5Nb_3O_{15}$ phase one can conclude that both phases contribute to the dielectric response of the resultant ceramics.

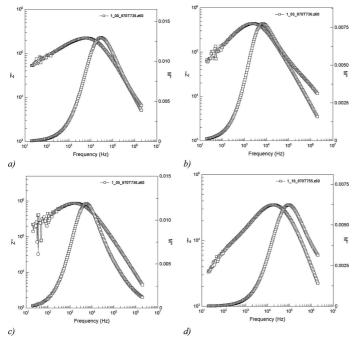


Fig. 4. Combined plots of Z''(v) and M''(v) spectra showing lack of coincidence of maxima on the frequency scale at $T \approx 463^{\circ}$ C for BiNbO₄ ceramics: a) – 0 mol%; b) – 3 mol%; c) – 5mol% and d) – 10mol% of Bi₂O₃ excess

To confirm thermal activation of the revealed relaxation processes (Fig. 2 – Fig. 4) the Arrhenius relation was employed. Using linear regression, the activation energy corresponding to non-Debye type of relaxation has been calculated from Z''(v) spectrum. The conductivity relaxation parameters associated with the high disorder charge conduction [14, 23] have been determined from M''(v) spectrum. Values of the calculated activation energies (E_A) of relaxation times (τ) and pre-exponential factor (τ_0) of the relaxation time are given in Tab. 1.

TABLE 1Activation energy of the relaxation time and pre-exponential factorcalculated from Z''(v) and M''(v) spectra according to Arrheniusrelation

Phase composition; BiNbO ₄ /Bi ₅ Nb ₃ O ₁₅ ; wt%	Derived from $Z''(v)$		Derived from $M''(v)$	
	E_A ; [eV]	$ au_{0}, [s]$	E_A ; [eV]	$ au_0$, [s]
100/0	0.95	8.85×10^{-12}	0.85	8.20×10^{-12}
91/ 9	0.95	1.72×10^{-11}	1.12	3.81×10 ⁻¹³
82/18	1.04	6.52×10^{-12}	1.02	2.74×10^{-12}
75/25	0.81	3.15×10 ⁻¹¹	0.89	1.67×10^{-12}

One can see from Tab. 1 that the phase composition of the resultant ceramics has a little effect on value of activation energy. However, an increase in amount of minor tetragonal Bi₅Nb₃O₁₅ phase, caused by Bi₂O₃ excess in amount of 3mol% and 5mol% in the initial mixture of oxides, results in a small increase in activation energy. Further increase in Bi₅Nb₃O₁₅ amount corresponding to 10mol% excess of Bi₂O₃ caused a decrease in the activation energy. Such dependence can bee seen for both Z''(v) and M''(v) derived relaxation parameters. Value of activation energies obtained from the analyses of Z''(v) and M''(v) data suggests that the transport is through ion hopping mechanism in the investigated BiNbO₄ ceramics [23]. Therefore, it is reasonably suppose that one mechanism of the revealed relaxation processes is present in BiNbO₄ ceramics however, substantial distribution of relaxation times due to multiphase composition takes place.

4. Conclusion

Dielectric behavior of α -phase BiNbO₄ ceramics modified with an excess of 0%, 3%, 5% and 10% by mole of Bi₂O₃ and sintered at $T_S = 870^{\circ}$ C has been studied as a function of temperature and frequency. It was found that resultant BiNbO₄ ceramics was multiphase with the presence of minor Bi₅Nb₃O₁₅ phase. An amount of the minor phase corresponding to 5mol% of Bi₂O₃ excess has decreased dielectric losses of the material under study within the measuring frequency range ($\nu = 20$ Hz-1MHz) and temperature changes ($T = RT-550^{\circ}C$)

The relaxation phenomena were revealed at elevated temperature ($T>267^{\circ}$ C) within the measuring frequency range. The process with dominant resistive component (Z''(v) spectra) took place at lower frequency than the conductivity relaxation phenomenon (M''(v) spectra). The change of Z'' and M'' for unit frequency interval was found to depend on temperature and concentration of bismuth in the resultant BiNbO₄ ceramics. The broadening of the peaks and half-widths of the peaks indicated multiple relaxations and deviations from Debye behavior.

Activation energy of the relaxation times describing relaxation of polarization phenomena (Z'') and conductivity relaxation (M'') were calculated. The near value of activation energies obtained from the analyses of Z'' and M'' data confirms that the transport is through ion hopping mechanism in the investigated materials. Thermal activation of the revealed relaxation processes was confirmed however, additional studies based on equivalent circuit method [10, 14] with the complex non-linear least squares simulation technique [26] are necessary to get better view on contribution of particular phases present in BiNbO₄ resultant ceramics into total dielectric response.

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