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Experimental investigations on concrete beams reinforced with equivalent service steel pipe

Key words: duct, flexural, opening, steel pipe, reinforced concrete beams

Introduction

With modern construction, the passage of utility connections (electricity, communication, etc.) through structural members has become a common technique. The process of transferring service tubes through the structural elements is done by making holes in the body of the structural element. Numerous researches have been carried out to investigate these openings effects and the factors affecting them on the behavior of structural elements. The openings can be categorized according to their shape (rectangular, circular, etc.), their size (small or large), their location within the element, and their direction (transverse or longitudinal). Different studies have considered these properties experimentally (Prentzas, 1968; Somes & Corley, 1974; Mansur, Tan & Lee, 1984; Ha-

snat & Akhtanizzaman, 1987; Herrera, Anacleto-Lupianez & Lemnitzer, 2017; Al-Khekany, Al-Yassri & Abbas, 2018; Al-Yasri, Al-Khekany & Abbas, 2018; Makki, Jassem & Jassem, 2018).

Ashour and Rishi (2000) investigated the effect of web reinforcement, size, and position of the rectangular opening using 16 two-span continuous deep beams. Two positions of rectangular openings were considered, with outer and inner shear span.

The opening location controlled mainly the failure mode where the maximum decrease in the load capacity occurred when the opening was in the interior shear span. Yang, Eun and Chung (2006) investigated the effect of the rectangular opening with different sizes on the performance of reinforced concrete (RC) deep beams. Different concrete compressive strength was considered in the study. Different shear span-to-depth (a/d) ratios were considered in this study. The effect of vertical web reinforcement was found to have more impact

on the load-carrying capacity of deep beam than the horizontal reinforcement. Amin, Agarwal and Aziz (2013) studied the opening properties on the shear strength behavior of deep beams with the lack of web reinforcement. Their results showed that the location of openings has a significant effect when openings are located at shear zone where the ultimate shear strength was significantly decreased. However, the opening located at mid-span of the beam had a slight effect where the shear strength increased with the decrease of the openings size. Campione and Minafò (2012) investigated the behavior of RC deep beams with different positions of openings and low shear span-to-depth ratio. The experimental results showed that the position of the opening along the beam length affected the structural behavior of the deep beam.

The presence of openings in different building structural members is important in some cases, but most of codes of practice (Canadian Standard Association [CSA], 2004; Arya, 2009; American Concrete Institute [ACI], 2014) do not suggest any procedure for the design of such type of members. Most investigational experiments in the literature conducted experimental researches on beams with the transverse opening only.

Few studies considered the effect of the longitudinal openings on the structural behavior where beams with an opening along the longitudinal axis has a constant section. Since these openings are considered a weak property, the plane of failure usually goes within these openings. Therefore, in this study, a test of RC beams with steel pipe as main reinforcement as an equivalent to

the traditional reinforcement and have a constant cross-section along the beam was presented. The equivalency of reinforcement based on the moment equivalent under the service load between the two types of reinforcing from beam section analysis. Therefore, the reinforcing pipes were employed also as ducts to allow all services to pass through the beam without any need to cover the utilities by a suspended ceiling. Moreover, the overall weight of building can be reduced by adopting a large steel pipe as a main reinforcement especially for a multistory building.

Design and experimental work

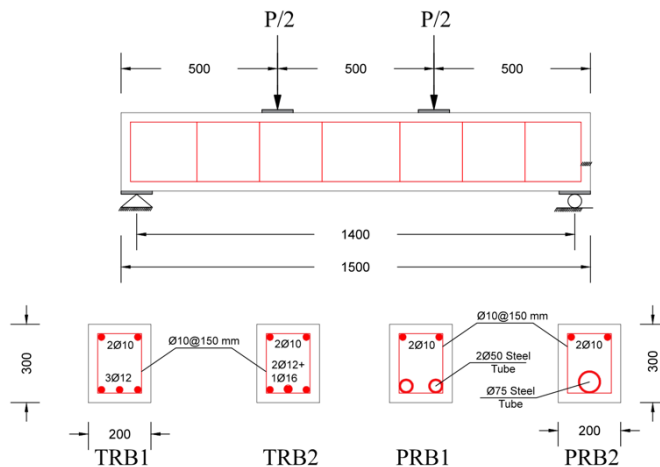
Four beams were prepared. Two of them were manufactured with traditional reinforcement while the other two beams were manufactures with equivalent circular pipes. The pipes geometries were selected based on the equivalent sectional moment. From the sectional analysis, the nominal moment at tensile reinforcement was calculated first for the traditional reinforcement based on section equilibrium, and then the resulted moment was used for the designing of the steel pipe reinforced beams. The cross section of all tested beams were 200X and 250 mm (b, h) and overall length (L) was 1,500 mm. The selection of reinforcing bars was based on the target of the failure mode which is set to be a flexural tensile failure. The first traditional reinforced beam TRB1 was reinforced with 3 $\phi 12$ mm as the main reinforcement. The second traditional reinforced beam TRB2 was mainly reinforced with 2 $\phi 12$ mm and 1 $\phi 16$ mm. The first pipe reinforced

beam PRB1 was reinforced with 2 $\phi 50$ mm as the main reinforcement while it was reinforced with 1 $\phi 75$ mm for the second pipe reinforced beams (PRB2). The thickness of all pipes was 3 mm. All four beams were reinforced with $\phi 10$ mm@150 mm c/c for the shear reinforcement. All beams were reinforced with $\phi 12$ mm top reinforcement for practical consideration. Table 1, Figures 1 and 2 show the tested beam details. To prevent the bond failure of the steel pipes, the smooth surface of the pipes was welded with around the outer diameter and along the beam to create a coarse surface to work as mechanical ribs and ensure the interaction between and concrete and pipes as shown in Figure 3.

All beams were cast using a proportion of 1 : 1.5 : 3 (cement : sand : aggregate). Locally produced commercial Portland cement (PC) type I the follows the the standard IQS 5/1984 requirements (Central Organization for Standardization and Quality Control [COSQC], 1984a). The fine and the coarse aggregate were selected to satisfy the standard IQS 45/1984 (COSQC 1984b). The 19 mm size rounded gravel were used as coarse aggregate with 2.64 specific gravity. Natural sand of 2.60 specific gravity was used. The mechanical properties of reinforcing bars used in this research are listed in Table 2. The beams were cast using pre-cleaned ply-wood molds as shown in Figure 4. Finally, after demolding, the samples were painted

TABLE 1. Beam reinforcement details

Beam symbol	Opening size [mm]	Longitudinal bar	Transverse bar	Equivalent beam
TRB1	–	3 $\phi 12$	$\phi 10$ @150 mm	–
TRB2	–	2 $\phi 12$ + 1 $\phi 16$	$\phi 10$ @150 mm	–
PRB1	2 $\phi 50$	2 $\phi 50$ steel pipe	$\phi 10$ @150 mm	TRB1
PRB2	1 $\phi 75$	1 $\phi 75$ steel pipe	$\phi 10$ @150 mm	TRB2



All dimension are in mm

FIGURE 1. Details of tested beams



FIGURE 2. Reinforcement arrangement of the tested beams

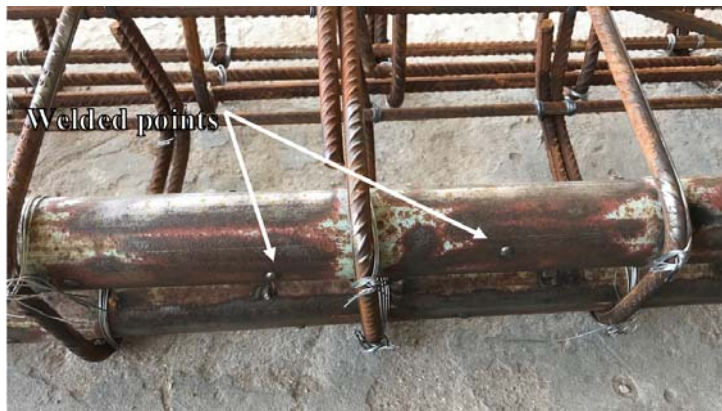


FIGURE 3. Welded points along the pipe

TABLE 2. Reinforcement properties

Reinforcement type	Diameter [mm]	Yield strength [MPa]	Ultimate strength [MPa]
ø12 mm steel bar	11.93	423	637
ø16 mm steel bar	15.88	450	666
ø50 mm steel pipe	50.00	268	396
ø75 mm steel pipe	75.00	268	396

prior to the test to easily recognize the formulation of cracks during different loading stages along the beam. The average 28-day concrete compressive strengths was 30.6 MPa based on $150 \times 150 \times 150$ cubes.

All beams were loaded monotonically until failure using a universal testing machine with a capacity of 1,000 kN as shown

in Figure 5. All beams were tested using a four-point load configuration under loading control. The preparation, curing, and test were conducted at the Concrete Lab of Civil Engineering Department in Al-Qadisiyah University. The mid-span displacement was recorded using an LVDT connected to a data logger system with a sampling frequency of 2 Hz.



FIGURE 4. Samples preparation



FIGURE 5. Test set up

Results and discussion

From a typical load-deflection relationship, usually, three stages can be observed. In the first stage which is known as cracking stage, as the specimens are loaded monotonically, a linear increase in the vertical displacement is recorded. After that, there is a curvature in a load-displacement curve up to failure where the slope of the load-deflection curve will be decreased significantly with a large increment in displacement and a small increase in the applied loading up to failure. The flexural cracks were de-

tected initially in middle region between the applied loads. These flexural cracks were speared along the shear span as the load increased.

The mode of failure of all tested beams was a flexural tension except for PRB2 where the failure mode was anchorage failure at the left support. Final failure was occurred by the opening and widening of flexural cracks due to reaching the ultimate tensile strain by the main reinforcement. Horizontal cracks appeared first on the tension reinforcement level and then expanded to the beam end with loading increase. This failure mode

has specified a diagonal tension crack which is described as a main crack ranging from bottom main reinforcement to the loading point (Sethunarayanan, 1960). Table 3 summarizes the results in terms of load and deflection at cracking and ultimate stages.

and widen with a loss in the beam stiffness. The dominant failure mode as mentioned was the yielding of tension reinforcing steel, following by the concrete crushing under points load at the ultimate load about 192 kN. The load-displacement relationship for TRB1 and

TABLE 3. Summary of results

Beam	Load [kN]		Deflection [mm]	Mode of failure
	cracking	ultimate		
TRB1	30	192	8.49	flexural tensile
TRB2	30	204	8.50	flexural tensile
PRB1	25	161	8.30	flexural tensile
PRB2	22	184	8.01	end anchorage

The first visible crack for TRB1 was recorded in the zero-shear area at a load level of 30 kN. With loading increase, additional flexural cracks initiated, and diagonal shear cracks appeared close to the supports. At the load level of 165 kN, the cracks between loading points at the tension face of the beam began to widen. After that, cracks continued to develop

crack pattern at ultimate load are shown in Figures 6 and 7, respectively.

Beam PRB1 was fabricated as an equivalent for TRB1 based on the moment from the sectional analysis. As mentioned earlier, it was reinforced with a 2 ϕ 50 mm steel pipe as the main reinforcement. The visible crack was recorded as a load level of 25 kN. It can be

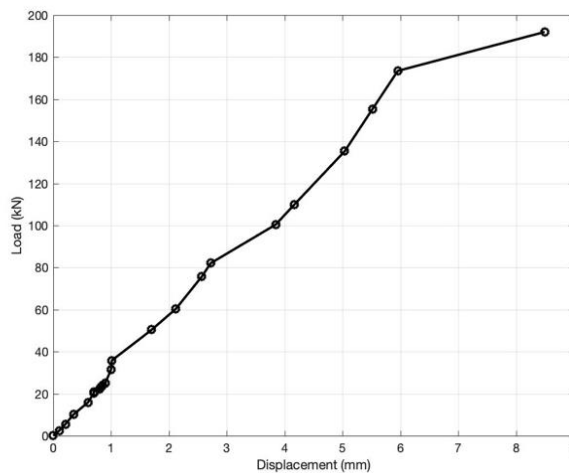


FIGURE 6. Load-displacement for TRB1



FIGURE 7. Crack pattern at ultimate load for TRB1

observed there is a reduction in cracking load of about 5 kN comparing to TRB1. The reason behind this reduction is due to the decrease in uncracked moment of inertia (gross moment of inertia) due to the presence of opening. More flexural and diagonal shear cracks began to initiate with the increasing of a load on the tension face throughout the beam. As the load increased, a major crack widened and propagated to the compression top fiber and flexural tensile failure occurred at a load level of about 161 kN. Figures

8 and 9 show the load-displacement relationship and crack pattern at the ultimate load for PRB1, respectively. Figure 10 shows the comparison between TRB1 and PRB1. As shown from Figure 10, it can be noticed, there is a decrease in the ultimate load of PRB1 compared to TRB1 about 16% due to the smoothness of the pipe that led to the decrease in the strength of the beam. Also, it can be observed from Figure 10 that the after cracking stiffness of PRB1 larger than the reference TRB1 this behavior can

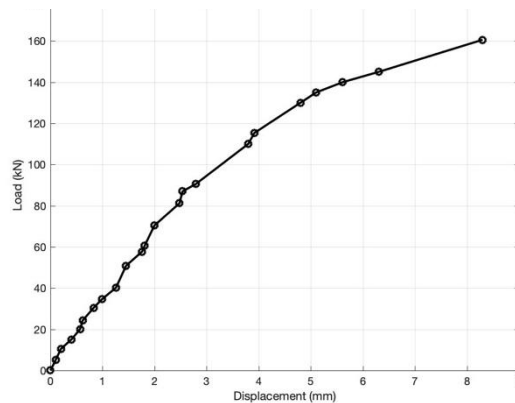


FIGURE 8. Load-displacement for PRB1



FIGURE 9. Crack pattern at ultimate load for PRB1

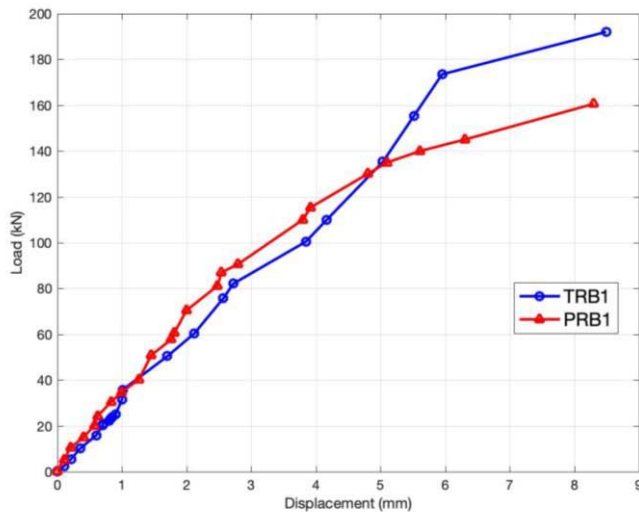


FIGURE 10. Comparison of TRB1 and PRB1

be attributed to the increase in stiffness of steel pipes with respect to traditional steel bars as well as the bond strength along the steel pipes is larger than the bond strength along the traditional steel rebars due to the surface area.

The first visible crack for the second traditional reinforced beam TRB2 was also recorded between the two-point

load at a load level of 30 kN. In the same manner to TRB1, more flexural cracks initiated with the increase of the applied load. At the load level of 80 kN, the diagonal shear cracks started to appear in the shear span. After that, cracks continued to develop and widen with a loss in the beam stiffness. The load-displacement relationship for TRB2 is shown in

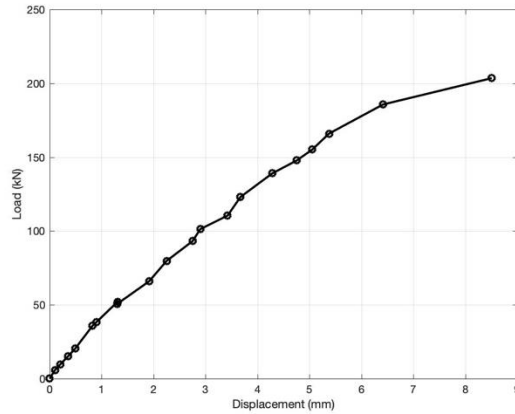


FIGURE 11. Load-displacement for TRB2

Figure 11. The failure mode for this beam was the flexural tensile failure followed by the crushing of concrete in extreme compression fiber at a load level of 203 kN as shown in Figure 12.

the fact that the beam with an open section has a lower gross moment of inertia and an effective moment of inertia that led to a decrease in the strength of the beam. At the load level of 184, an anchorage



FIGURE 12. Crack pattern at ultimate load for TRB2

Beam PRB2 which is equivalent to TRB2 based on the same concept above was reinforced with 1 ϕ 75 mm steel pipe as the main reinforcement. The visible crack was recorded as a load level of 22 kN which is less by 25% compared to TRB2. This difference is related also to

failure occurred in the right support of the beam led to a beam failure. This failure is due to the large size of the opening with respect to the section's width that provided insufficient surrounding concrete around the steel pipe. Figures 13 and 14 show the load-displacement rela-

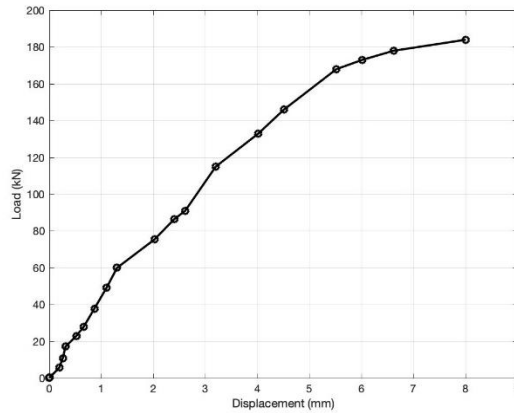


FIGURE 13. Load-displacement for PRB2



FIGURE 14. Crack pattern at ultimate load for PRB2

tionship and crack pattern at the ultimate load for PRB2, respectively.

As shown from Figure 15, which represents the comparison between TRB2 and PRB2, a good agreement in the behavior of the two beams prior to the failure of PRB2. The difference in the ultimate load was about 10% which is due to anchorage failure in PRB2. It can be observed from Figure 15, that after cracking, the stiffness of PRB2 larger than the reference TRB2. This behavior can be attributed to the larger stiffness of steel pipes with respect

to the traditional reinforcement as well as the bond strength along the steel pipes is larger than the bond strength along the traditional steel rebars which have a smaller surface area.

Conclusions

Based on the results and observations of current study that implemented for the tested RC beam, the following conclusions can be drawn:

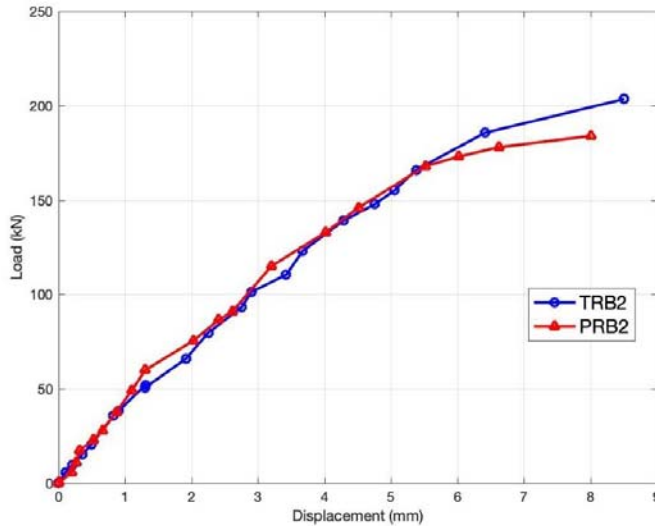


FIGURE 15. Comparison of TRB2 and PRB2

- Replacement of traditional rebars by an equivalent steel pipe with respect to flexural capacity shows a promising result of ductility, cracking pattern, ultimate strength and mode of failure compared to the reference beam with traditional reinforcement with the benefit from all advantages of longitudinal voids mentioned previously.
- The difference in ultimate strength capacity between specimens reinforced with traditional rebars and with those reinforced with steel pipes may be related to the difference in elastic properties between the used reinforcements.
- The steel pipe reinforce beam stiffness after cracking stage is larger than the stiffness of equivalent beams reinforced with rebars because of the large stiffness of steel pipes with respect to traditional rebars as well as the bond strength along the steel

- pipes is larger than the bond strength along the traditional steel rebars which have a smaller surface area.
- Large size openings provided by large size steel pipes need more confinement by either increasing surrounding concrete or increasing of stirrups at the ends.

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Summary

Experimental investigations on concrete beams reinforced with equivalent service steel pipe. Different techniques were employed for the passage of different utilities through structural elements. The reduction of the overall building weight was the main concern that needs to be achieved, especially for a multistory building. It can be done with the eliminating of a suspended ceiling with a portion of the beam's weight by taking the advantages of the hollow sections. In this study, an equivalent reinforcement to the traditional ribbed reinforcement was employed to fabricate a reinforced concrete (RC) beam with a hollow section along the length of the beam. A steel pipe was used based on the equivalent moment from section analysis. Two diameters were selected of steel pipes as an equivalent to the commercial reinforcement. A total of four RC beams were cast and tested, two of them with traditional reinforcement and the other with steel pipe reinforcement. The comparison showed a promising result in terms of ductility, cracking pattern, ultimate strength, and mode of failure compared to the reference beam. The peak loads for the specimens with steel pipe were 160.6 kN and 184 kN, while they were 192 kN and 203.5 kN for the beams with traditional reinforcement.

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