

Activated carbons from common nettle as potential adsorbents for CO₂ capture

Alicja Szymańska*, Amelia Skoczek, Jacek Przepiórski

West Pomeranian University of Technology, Szczecin, Faculty of Chemical Technology and Engineering, Institute of Inorganic Chemical Technology and Environment Engineering, Piastów Ave. 42, 71-065 Szczecin, Poland

*Corresponding author: e-mail: alicja.szymanska@zut.edu.pl

Activated carbons (ACs) prepared from common nettle (*Urtica Dioica* L.) were studied in terms of carbon dioxide adsorption. ACs were prepared by KOH chemical activation in a nitrogen atmosphere at temperatures (ranging from 500 to 850°C). The pore structure and the surface characterization of the ACs were specified based on adsorption-desorption isotherms of nitrogen measured at –196°C and carbon dioxide at 0°C. The specific surface area was calculated according to the BET equation. The pore volume was estimated using the DFT method. The highest values of the specific surface area (SSA) showed activated carbons produced at higher carbonization temperatures. All samples revealed presence of micropores and mesopores with a diameter range of 0.3–10 nm. The highest value of the CO₂ adsorption, 4.22 mmol/g, was found for the material activated at 700°C.

Keywords: activated carbon, common nettle, CO₂ adsorption, chemical activation.

INTRODUCTION

Earth's climate is seriously affected by the greenhouse effect of water vapor and clouds, carbon dioxide, methane and other gases. In the context of energy utilization and green house gases (GHG) emissions, CH₄ and CO₂ are of main significance. Carbon dioxide is the main contributor, mainly from the utilization of fossil fuels in combustion applications for energy conversion. Nowadays, there are an environmental regulations and requirements to impose the control of the accumulation of CO₂ and CH₄ in the atmosphere.

Methane – the main component of natural gas is mostly used as a fuel. During combustion, this valuable raw material is converted to carbon dioxide. Apart from this, methane is converted to other required by an industry raw materials and fuels via the well-known steam reforming technology, firstly converting it to synthesis gas^{1, 2}. The syngas is used for production of methanol and its derivatives e.g. methyl tert-butyl ether (MTBE), formaldehyde, and acetic acid³. Hydrogen from syngas is used such processes like hydrocracking, hydrodesulfurization, or ammonia synthesis^{4, 5}. This indirect method needs significant energy consumption and is expensive because the steam reforming reaction of methane is highly endothermic⁶.

The other methods for synthesis gas production, dry reforming¹ and partial oxidation⁷, have limitations. The dry reforming reaction is also endothermic, but the advantage of this method is the equimolar formation of CO₂ and H₂. The partial oxidation of methane is an exothermic process and it requires either oxygen or air as oxidizing agent. During the process, methane is converted to CO₂.

Direct conversion of methane is a promising alternative for the production of value-added products⁸. Synthesis of methanol^{9–11} and formaldehyde^{8–13}, oxidative coupling of methane¹⁴ and conversion to aromatics¹⁵ without an oxidant, can be considered as direct conversion ways of methane. The interesting method of methane esterification in the oleum to methyl bisulphate was also studied and described^{16–22} in the literature. The methyl bisulphate can be easily hydrolyzed to methanol^{22–28}. The

catalytic decomposition of methane was also investigated in details^{29–36}. Apart from hydrogen, formation of both carbon nanotubes^{29–35} and nanocapsules³⁶ was confirmed as taking place during this process. The methods avoiding the syngas production are superior to indirect methods with respect to the economic issues. However, so far no direct way has been put into practice due to low yields of the desired products³⁷.

The most widely studied technology limiting CO₂ emission is the Carbon Capture and Sequestration (CCS). The method consists of CO₂ capture from a flue gas, transportation and underground storage. The most common CO₂ conversion to the value-added product is urea production. The attempts of CO₂ conversion to other products such as methane and methanol via photocatalytic reduction were described as well^{38–41}.

Nowadays, conventionally used in industrial practice CO₂ arresting methods – using water monoethanolamine based solvent systems, are too expensive for CCS. An alternative to the above process is sorption using solid sorbent materials. These sorbents are considered as promising because they reveal high CO₂ uptakes and low heat capacities. Compared to the liquid solvent systems, solid sorbents are less corrosive, and toxicity and do not have volatility issues associated with liquids.

A number of studies indicate that solid sorbents have the potential of using 2 to 2.5 times less energy for regeneration than aqueous phase scrubbing^{42, 43}.

A lot of materials have been proposed and developed for CO₂ capture from flue gas. Mainly carbonaceous materials including: activated carbons^{44–50}, multiwalled carbon nanotubes⁵¹, carbon nanosheets⁵², activated carbon fibers⁵³, carbon spheres⁵⁴, zeolites^{56, 56}, and metal-organic frameworks^{57, 58}, were studied as CO₂ sorbents. Beside these, various other materials like TiO₂^{59–61} or MgO⁶², were tested as potential CO₂ sorbents.

The CO₂ adsorption on zeolites is strongly affected by the presence of water vapour. For that reason, the use of zeolites in regenerative processes requires extra facilities for thorough dehydration of flue gases prior CO₂ sorption. This necessity makes this solution more expensive⁶³. The price of metal-organic frameworks

production is still high⁶⁴. Therefore, the carbonaceous materials, particularly activated carbons, are considered as the best potential CO₂ sorbents^{4, 49}.

Activated carbons have typically high surface area^{65, 66}, pore volume^{67, 68}, especially micropore volume^{69, 70}. These features are of key importance for CO₂ adsorption⁴⁹ and also for CH₄⁷¹⁻⁷³ and H₂ storage⁷⁴⁻⁷⁹. Activated carbons find many different applications from filtration to purification and beyond. They are also used as catalysts⁸⁰⁻⁸² or catalyst supports⁸³⁻⁸⁵.

Activated carbon can be produced from raw materials of different origin, including wood, coals, and also biomass containing wastes originating from animals, minerals and vegetables⁸⁶⁻⁹¹. The choice of raw material depends basically on price, purity, potential extent of activation, stability and supply⁹². The type of starting material or precursor has a strong impact on plays the quality, characteristics and properties of the resulting activated carbons.

In the current literature, there is no work regarding the activated carbons prepared from nettle. The objective of this study is to use the waste of nettles infusion as the raw material to prepare the activated carbons using KOH as the activating agent, and to define the effect of carbonization temperature on the properties of the final product, especially in relation to the CO₂ adsorption.

EXPERIMENTAL

Preparation of activated carbons

Dry common nettle (CN) was ground and treated with a saturated solution of potassium hydroxide (KOH), which was an activating agent. The mass ratio calculated for dry biomass to KOH was equal to 1:1. Portions of the mixtures were left for 3 h at 25°C and atmospheric pressure. Afterward, obtained impregnated samples were dried for 19 h at 200°C and carbonized at temperatures from 500°C to 850°C (step 50°C) for 1 h under the nitrogen flow of 18 dm³/min. After cooling down, the activating agent was removed from the products by mean of washing with distilled water, and subsequent soaking in hydrochloric acid (1 mol/dm³) for 19 h, and final washing with distilled water until pH of the filtrate became 7. Washed ACs were dried for 19 h at 200°C and then powdered.

Characterization of activated carbons

The textural characterization of ACs was based on physical adsorption-desorption isotherms measured at the boiling point of liquid nitrogen (-196°C) using the automated adsorption system Quadrasorb (Quantachrome Instruments). Before the analysis, all samples were degassed under vacuum at 200°C for at least 16 h. The

specific surface area (SSA) was calculated from N₂ isotherms using the multipoint Brunauer-Emmett-Teller (BET) equation. The volumes of micropores (MPV_{N₂}, MPV_{CO₂}) was calculated using the Density Functional Theory (DFT) method on the basis on nitrogen and carbon dioxide adsorption. The total pore volume (TPV) was estimated on the basis of N₂ adsorption volume at the relative pressure $p/p_0 \approx 1$. The DFT was also used to establish the pore size distributions (PSD) from sorption isotherms of nitrogen at -196°C (PSD_{N₂}) and carbon dioxide at 0°C (PSD_{CO₂}).

Carbon dioxide uptake measurements were carried out at 0°C by using the same automated adsorption system as for N₂ sorption measurements. In the case, prior to experiments, samples were degassed at 250°C under vacuum at 200°C for at least 16 h.

A scanning electron microscopy was used to determine the morphology of obtained ACs. The microscope SU8020 (Hitachi) with accelerating voltage of about 15 kV at 5000x magnification recorded scanning electron micrographs. Samples were spread thinly onto a double-sided carbon adhesive tape glued to an aluminum stub and then inserted to the microscope chamber.

RESULTS AND DISCUSSION

Figure 1. presents nitrogen adsorption-desorption isotherms of obtained ACs. Isotherms for ACs carbonized at temperatures of 500–750°C can be classified as type I(a) for materials CN500, CN550, CN600, CN650 and type I(b) for materials CN700, CN750, according to the IUPAC classification⁹³. These types of isotherms indicates a well-developed microporous structure. In the case of materials carbonized at temperatures of 800°C and 850°C attained isotherms are combinations of type I(b) and IV(a) ones, i.e., materials reveal contents of both micropores (in predominance) and mesopores. Isotherms measured for materials signed as CN750, CN800,

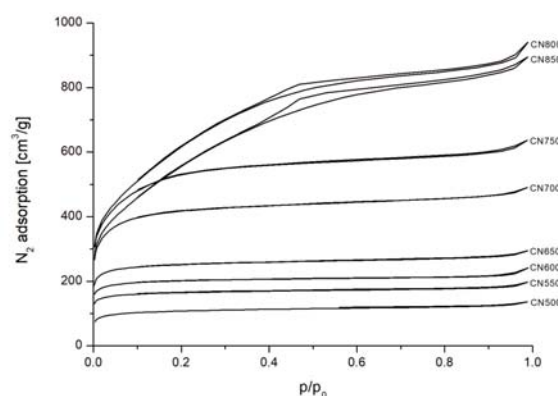


Figure 1. Nitrogen adsorption-desorption isotherms for obtained ACs

Table 1. Textural properties of activated carbons

Sample	SSA [m ² /g]	MPV _{CO₂} [cm ³ /g]	MPV _{N₂} [cm ³ /g]	TPV [cm ³ /g]
CN500	411	0.117	0.147	0.211
CN550	648	0.168	0.227	0.306
CN600	793	0.193	0.279	0.375
CN650	986	0.239	0.345	0.457
CN700	1581	0.362	0.483	0.761
CN750	1946	0.357	0.538	0.987
CN800	2225	0.324	0.381	1.458
CN850	1972	0.219	0.316	1.388

and CN850 are demonstrate H4 type hysteresis loops at the relative pressures above 0.3. Branches of hysteresis are almost horizontal and parallel over a wide range of relative pressures. Type H4 loops are associating with a presence of narrow slit-like pores^{93,94}.

The textural properties of obtained activated carbons: SSA, MPV_{CO_2} , MPV_{N_2} , and TPV, are listed in Table 1. The specific surface area values of the prepared materials ranges from 411 to 2225 m^2/g . The specific surface area of ACs increased with a rise of carbonization temperature (500–800°C). The highest SSA value was found for sample carbonized at 800°C. In the case of the sample carbonized at 850°C, the SSA decreased. This effect can be explained by the partial destroying of the porous structure due to impact of high temperature of the process. Values of MPV_{CO_2} , MPV_{N_2} and TPV were in the range 0.117–0.362 cm^3/g , 0.147–0.538 cm^3/g and 0.211–1.458 cm^3/g . The highest value of TPV was calculated for sample carbonized at 800°C. The highest value of MPV_{N_2} was found for sample carbonized at 750°C. The value of MPV_{CO_2} was comparable for all the ACs studied in this work.

Fig. 2. shows the PSD of activated carbons determined from CO_2 adsorption results at 0°C (PSD_{CO_2}) and Fig 3. shows the PSD using N_2 adsorption results at -196°C (PSD_{N_2}). Both PSDs were calculated by the DFT method. The DFT method based on the N_2 adsorption is used to determine the PSD for pores larger than 1 nm, while the DFT method based on the CO_2 adsorption is required to determine the PSD for smaller pores⁹⁵. All the samples exhibited contents of pores with a diameter range of 0.3–10 nm. For all the obtained materials, three particularly intense peaks can be observed (Fig. 2.) for diameters of ca. 0.3–0.4 nm, 0.4 – 0.7 nm, 0.7 – 1 nm. The largest volume was occupied by pores with diameters ranging from 0.4 to 0.7 nm and the presence of pores of diameter range from 0.3 to 0.9 nm, confirms the development of microporosity in the ACs developed.

As can be seen on Fig. 3., the pore volume tends to gradually decrease with the pore diameter. It confirms dominant content of smaller pores in examined mate-

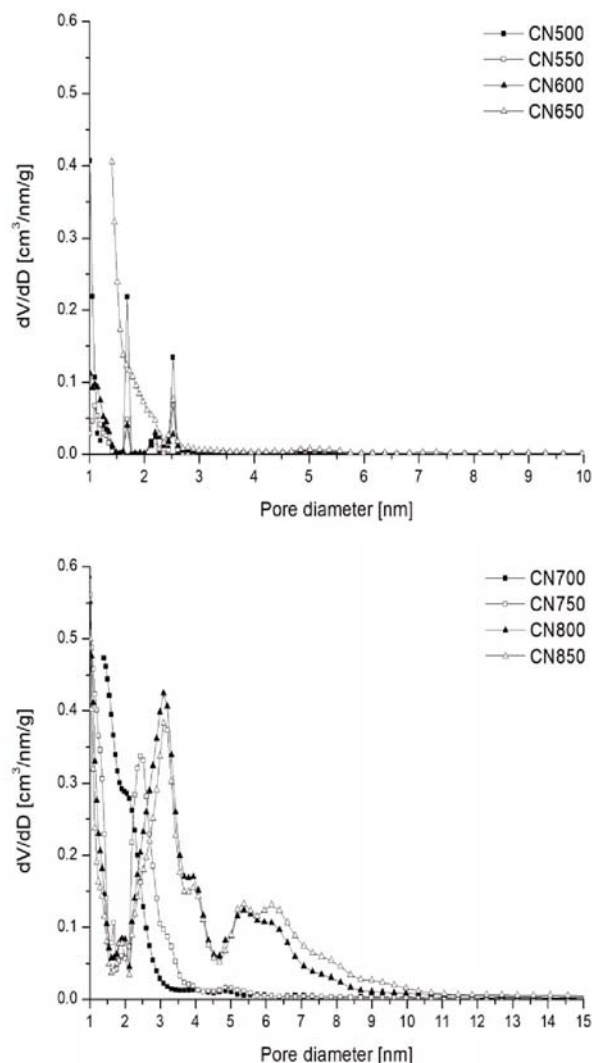


Figure 3. The pore size distributions of ACs calculated from N_2 adsorption isotherms (D – pores diameter)

rials. The content of pores in the diameter range of 1 – 10 nm tends to increase with the grow of carbonization temperature.

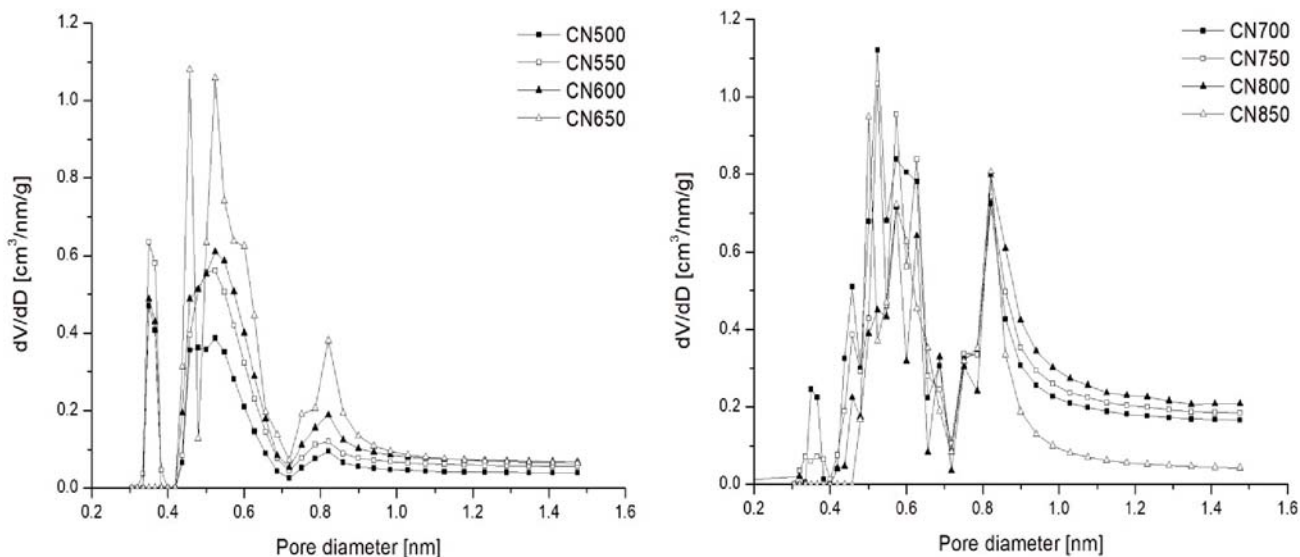


Figure 2. The pore size distributions of ACs calculated from CO_2 adsorption isotherms (D – pores diameter)

Figure 4. displays carbon dioxide adsorption isotherms measured at 0°C. Presser et al.⁹⁶ measuring CO₂ adsorption isotherms confirmed that at 1 bar pores smaller than 0.8 nm in diameter contribute the most to CO₂ uptake. Figure 4. shows a significant increase in the CO₂ adsorption at low pressures and a gradual increase at higher pressures. The adsorption of CO₂ increases with the carbonization temperature up to 700°C. Materials carbonized at higher temperatures were characterized by lower CO₂ uptake compared to the others. It is well known that the ACs surface functional groups undergo thermal decomposition, typically at temperatures above 700°C. The highest value of CO₂ capacity, 4.22 mol/g, was confirmed for CN700 material.

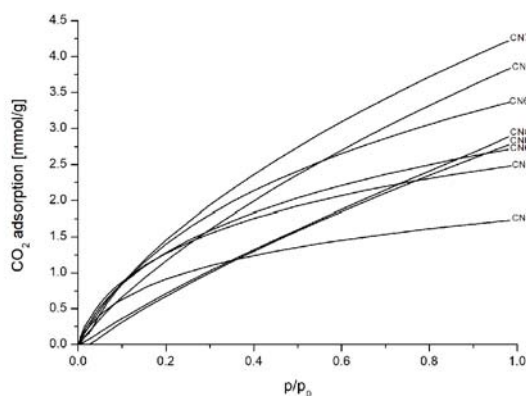


Figure 4. Carbon dioxide adsorption isotherms at 0°C for obtained ACs

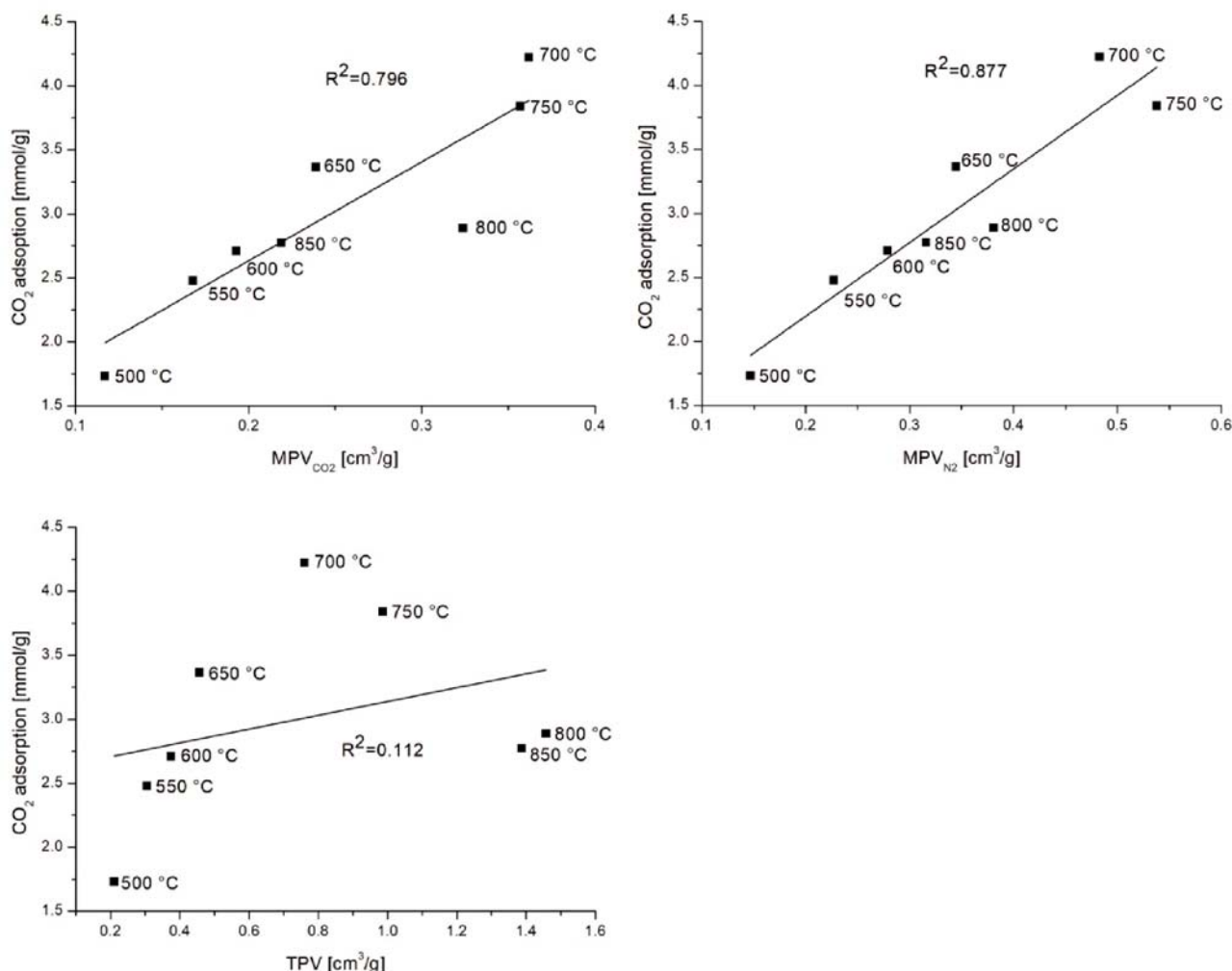


Figure 5. The dependence between volumes of pores (MPV_{CO₂}, MPV_{N₂} and TPV) and the CO₂ adsorption (at 0°C and 1 bar)

The relationship between volume of pores (MPV_{CO₂}, MPV_{N₂}, and TPV) of the studied materials and the CO₂ adsorption at 0°C, are presented in Fig 5. exhibits. The coefficients of determination (R^2) for the MPV_{N₂} and the MPV_{CO₂} were high, and scatter for the TPV was significant. For that reason, we perceived that CO₂ adsorption increased with MPV_{N₂} and MPV_{CO₂}.

The effect of narrow micropore size distribution of activated carbons on CO₂ adsorption at temperatures of 273K was studied. The pore sizes in the range of 0.3–1.5 nm were taken into consideration.

Fig. 6. demonstrates the relationship between the coefficient of determination (R^2) and micropore diameter. R^2 initially fluctuate, then increase up to the micropores diameter of 0.82 nm, and at the end decrease.

The dependence between the CO₂ adsorption and the cumulative pore volume in pore size ranging from 0.31 nm to 0.82 nm is presented in Fig. 7. It was done to estimated the strict range of pore size for CO₂ adsorption. The best linear relationship ($R^2 = 0.97$) was observed in the pore size range of 0.31–0.82 nm. It can be inferred that the volume of micropores in this range was essential for the CO₂ adsorption at 0°C and 1 bar. Congruent results were obtained by Presser et al.⁹⁶, Deng et al.⁹⁷ and Serafin et al.⁴⁹.

The SEM images in Figure 8. indicate that structures of activated carbons are unordered and had an irregular shape.

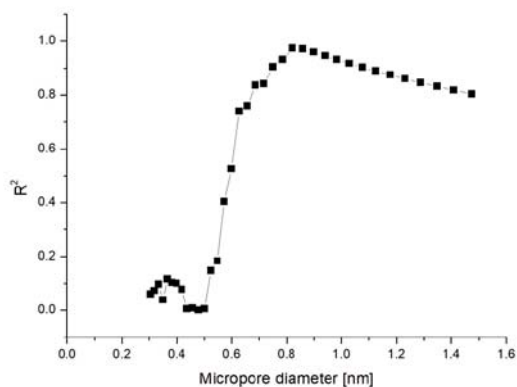


Figure 6. The dependence between R^2 values and the micropore diameter at 0°C and 1 bar

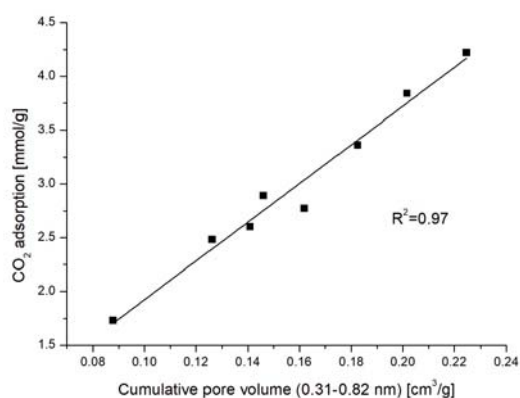


Figure 7. The best linear relationship between the cumulative pore volume in the range 0.31–0.82 nm and the CO_2 adsorption at 0°C and 1 bar

CONCLUSIONS

Activated carbons obtained from common nettle (*Urtica dioica* L.) by the chemical activation with KOH have a well-developed microporous structure. All the obtained materials revealed presence of pores with diameters range of 0.3–10 nm, while pores with diameter in the range of 0.4–0.7 nm occupied the largest volume in all the materials. The pore volume gradually decreased with increasing of the pore diameter. It means that smaller pores are dominant in examined ACs. With the increase of the carbonization temperature up to 800°C, the specific surface area and the total pore volume tended to increase. The volume of micropores also was increasing in materials prepared at temperatures up to 700°C for the MPV_{CO_2} and 750°C for the MPV_{N_2} . The material prepared at 800 °C showed the highest value of the specific surface area. All the obtained activated carbons had demonstrated the ability to adsorb CO_2 . The highest CO_2 adsorption demonstrated material carbonized at 700°C and further increase in the carbonization temperature caused decrease in CO_2 uptake by the activated carbon. Such effect is probably related to the chemical structure of ACs surface. Surface functional groups, which are responsible for adsorption capacity, can be degraded under the influence of the higher temperature. The CO_2 adsorption tended to increase with values of the MPV_{N_2} and the MPV_{CO_2} . The best linear relationship ($R^2 = 0.97$) between the CO_2 adsorption and the cumulative pore volume was observed in the pore size range of 0.31–0.82 nm. It might be due that

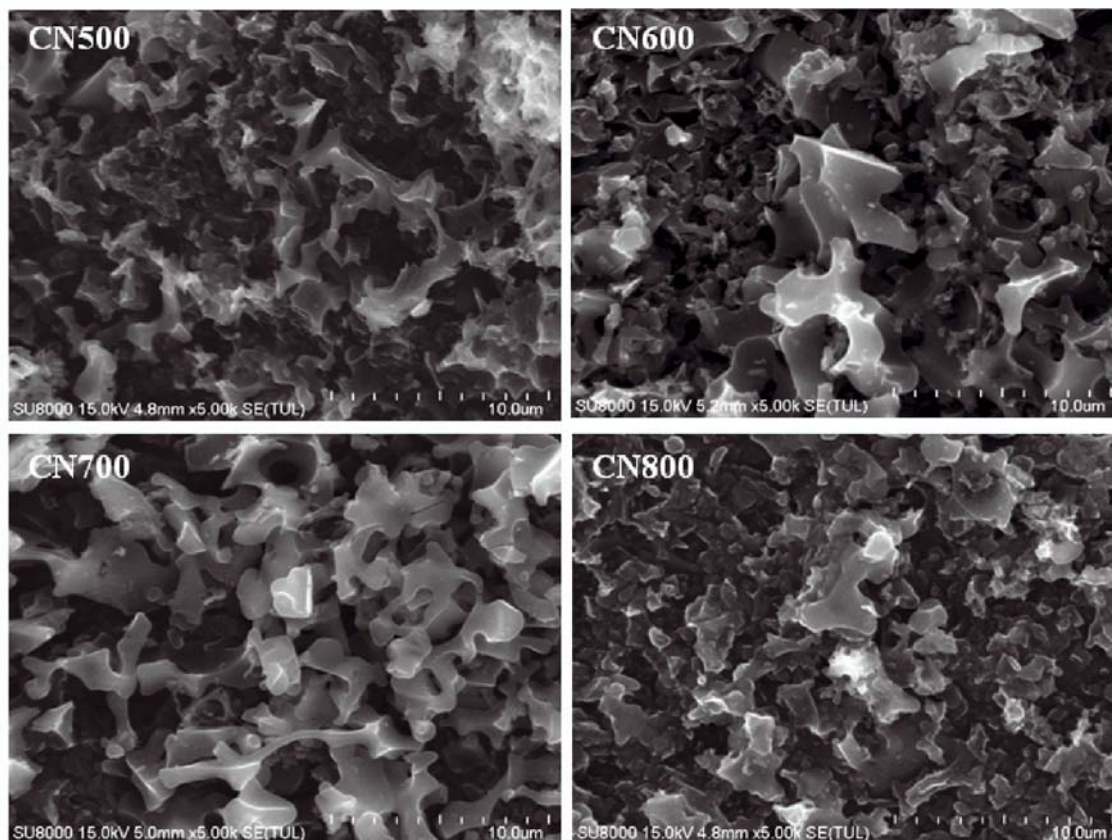


Figure 8. Scanning electron micrographs of activated carbons carbonized at 500°C, 600°C, 700°C and 800°C

the volume of micropores in this range was crucial for CO₂ adsorption at 273 K and 1 bar.

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