

Synthesis and Characterization of Novel Biochar Developed from Peganum Harmala Seeds to Adsorb Heavy Metals from Aqueous Solution

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ABSTRACT

Referring to the oil and industrial development, contamination of water streams and soil by heavy metals becomes severe issue. Biochar has consider as cheap and ecofriendly adsorbent for heavy metal ions removal. As well as, the development and modification of biochar has been a center point of many researches. In this study it has been suggested to develop novel biochar from Peganum harmala seed precursor and evaluate the heavy metal ions adsorption performance. Chemical activation process was adopted to prepare biochar with different concentrations (20%, 30%, and 40%) of phosphoric acid followed by pyrolysis in a laboratory horizontally tube furnace underneath an N₂ blanket at 600 °C for 3 hours. The physical and chemical properties of biochar have been assessed using Energy Dispersive X-ray Spectroscopy, X-ray diffraction, Scanning Electron Microscopy, pore structure, and Fourier-transform analysis. The prepared biochar was investigated to absorb three different heavy metal ions Fe(III), Ni(II) and Pb(II) from an aqueous solution under varied conditions. Heavy metal concentration (20–100 ppm), adsorbent dosage (0.25–0.75) g/L, contact duration (0–560 min), and solution pH (2–9) were examined. The results show that the largest BET surface area (691.58 m²/g) was achieved with activation conversation of 40% H₃PO₄ and 600 °C for 3 hours, compared to other samples. The maximum adsorption capacities were 113.4096, 112.3355, 180.3478 mg/g for Fe(III), Ni(II) and Pb(II) respectively. Finally, Freundlich isotherm model shows better describe the adsorption equilibrium data, while adsorption kinetic data shows the pseudo-first-order model fits more with Fe(III) ions which shows that chemisorption was controlled in the adsorption process, additionally the pseudo-first-order model fits more with Pb(II) and Ni(II) ions this mean the physisorption has been controlled in the adsorption process.

Keywords: biochar; Peganum harmala seeds; adsorption; heavy metal ions; kinetic isotherm models.

INTRODUCTION

Contamination of water sources by heavy metal ions such as Cd⁺², Cu⁺², Pb⁺², Fe⁺², Ni⁺², Zn⁺² and others is a major cause for concern because of the destructive effects causes on ecosystems and the health of humans (El-Bendary *et al.*, 2021; Alslaibi *et al.*, 2014). Generally, human activities, oil processes, and industries are the main sources for contaminating the underground and surface water with heavy metal ions (Brishti *et al.*, 2023). The removal of heavy metal ions from wastewater has been the topic of much investigation using physical and chemical approaches such as chemical precipitation (Kannan and Mani,

2014), adsorption (Ammar and Jaafar, 2017), flotation (Taseidifar *et al.*, 2017), biosorption (Slaiman, Haweel and Abdulmajeed, 2010), ultrafiltration (Mungray *et al.*, 2012), electrochemical techniques (Radhy and Najim, 2022), and coagulation (Mousa and Hadi, 2016). Adsorption is considered to be more successful for a range of applications than other remediation procedures, as the other approaches have constraints and limitations. Organic dyes, dangerous substances such as phenol, pesticides, and cyanides are only some of the soluble organic contaminants that may be effectively removed using adsorption (Adib *et al.*, 2017). Common adsorbent materials include activated carbon has many benefits that make it a

popular adsorbent in water treatment, alongside zeolites, silica gels, aluminas, and resins referring to porous structure, high specific surface area, thermal and chemical stable, and ability to remove a wide range of contaminants (Elmaguana *et al.*, 2018) (Amer *et al.*, 2021). Nowadays, activated carbon are widely produced from agricultural biomass as a raw material, thanks to its availability, risk free, renewability and low cost such as coffee ground (Zainab Alaa Hassan Ali, 2024), peanut hulls (Girgis *et al.*, 2002), reedy grass leaves (Xu *et al.*, 2014), durian shell (Chandra *et al.*, 2009), *Glebionis coronaria* L. (Tounsadi *et al.*, 2016), *Diplotaxis harra* (Tounsadi, Khalidi, Abdennouri, *et al.*, 2016), *Phanera vahlii* fruit's (Ajmani *et al.*, 2020), *Imperata* (Abdulmajeed *et al.*, 2018), sunflower oil cake (Karagöz *et al.*, 2008).

Chemical and physical activation techniques are the two main methods for preparing activated carbons from biomass. In physical activation, a carbonaceous substance is first carbonized and then activated at high temperatures with the help of oxidizing gases such steam, air, carbon dioxide, or a mixture of these (Yang *et al.*, 2010). Pyrolyzing is the last step in chemical activation which involve (Jun *et al.*, 2010) impregnating the precursor with a specific chemical agent (Lozano-Castello *et al.*, 2001). In the carbonization process, activating agents such as $ZnCl_2$, H_3PO_4 , KOH , K_2CO_3 , and Na_2CO_3 were used (Shrestha and Nyachyon, 2021). One benefit of chemical activation versus physical activation is that it just takes one step and acts at a lower temperature.. Moreover, chemical activation lowered the quantity of mineral matter and yields much more than physical activation. However, there are a few downsides to the chemical activation approach, including the fact that it is corrosive and that cleaning is a pain (Timur *et al.*, 2010).

Chars and coal precursors are activated using metal compounds like potassium hydroxide;

whereas lignocellulosic materials that have not been carbonized before are activated using phosphoric acid and zinc chloride (Prahas *et al.*, 2008). Phosphoric acid is favored over zinc chloride due to the environmental implications of the latter. Additionally, it is linked to issues of corrosion and ineffective chemical recovery. In addition, the carbon that is obtained via zinc chloride should not be used in the food and pharmaceutical sectors due to the possibility of pollution (Yakout and Sharaf El-Deen, 2016)

The present study is focused to synthesis high surface area biochar developed from peganum harmala seeds as a potential new source of material. It has been noted that these seeds are rich in carbon contained, locally available, very cheap and ecofriendly. Moreover, the removal efficiency of the prepared biochar by chemical activation method has to be evaluated for remediation of heavy metal ions Fe^{+3} , Ni^{+2} , and Pb^{+2} from simulated aqueous media through adsorption under various operating conditions.

MATERIAL AND METHODS

Materials

Biomass (Peganum harmala seeds – Pgh) sample was obtained from a community market. Calderoni *et al.* (2021) deeply investigate Peganum harmala seeds. The chemical components that were found by EDX analysis of Pgh are shown in Table 2, and Table 1 explains the chemicals used in this work.

Biochar preparation

Pgh seeds were utilized to prepare biochar (BC). Primarily they were washed with tap water several times to remove dust and other undesired materials, then with distilled water to remove

Table 1. The chemicals that were used in the work

Chemicals used in the workplace	Chemical formula	Purity	The origin
Phosphoric acid	(H_3PO_4)	85%	UK
Hydrochloric acid HCl	(HCl)	35–38%	Germany
Sodium hydroxide	$(NaOH)$	97%	Germany
Ferric chloride	$(FeCl_3)$	97%	India
Nickel chloride	$(NiCl_2)$	98%	India
Lead nitrate	$Pb(NO_3)_2$	99%	India
Deionized water	H_2O	100%	Iraq

Table 2. The chemical components for *Peganum harmala* seeds

Element	Atomic %	Weight %
C	58.1	49.3
O	40.1	45.3
Mg	0.3	0.4
Cl	0.2	0.5
K	0.2	0.6
Ca	0.5	1.5
Fe	0.1	0.3
Ni	0.2	0.8
Zn	0.3	1.2

foreign elements. Followed, dried for 24 hours in an electric oven at 105 °C. After that, the clean dried seeds were crushed using electric herb grain grinder and sieved to achieve (1–1.18) mm grain size.

Twenty grams of Pgh was soaked with a 50 mL of 20, 30, and 40% H_3PO_4 solution and kept in a water-bath at 80 °C for 24 h until the extra solution evaporated. It has been noticed that it took longer time to evaporate the impregnated samples' surplus solution depending on the quantity of H_3PO_4 employed for activation. Also, the drying time increased with activating agent concentration. Oven-dried samples were carbonized in tubular electric furnace (GSL 1600X - China) at 600 °C for three hours using nitrogen gas flow rate of 100 cm^3/min (Aljumaili and Abdul-Aziz, 2023). Started by heating the impregnated sample at rate of heat 10 °C/min from room temperature to the desired carbonization temperature was

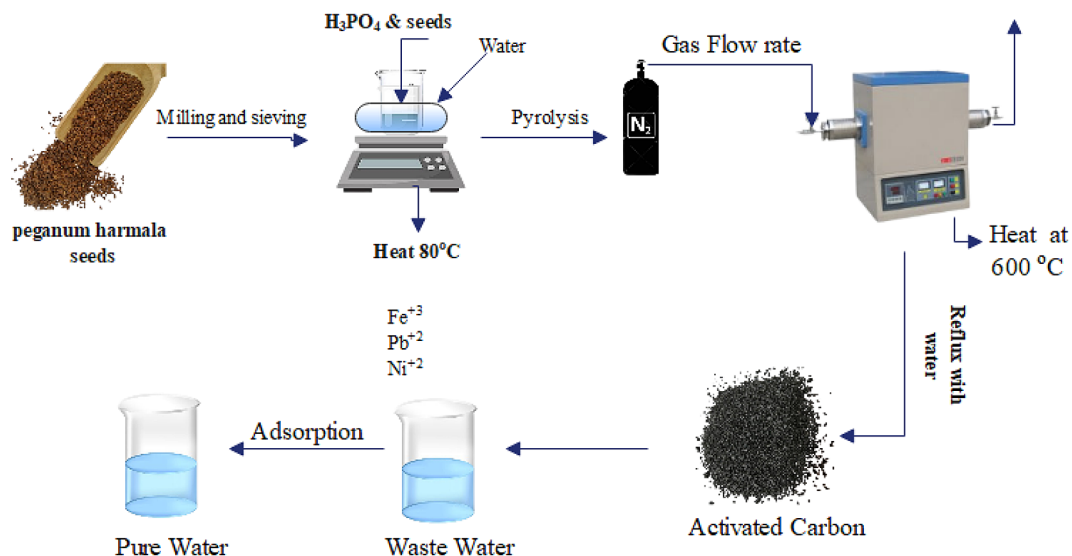
obtained. The samples supposed to still at 600 °C for 3 hours. After all, the cooled samples were washed with deionized water and then dried overnight in an electrical heater to achieve biochar ready to use. shows steps of preparing BC.

Biochar properties

The surface areas of the resulting samples were calculated using SA-9600 Qsurf series model Surface Area Analyzer (BET test, Thermo Electron Corporation). The diagnostic evaluation of the surface morphologies was performed utilizing a scanning electron microscope (Thermo Fisher Scientific). FT-IR analysis (Bruker Alpha) was employed to ascertain the chemical properties within the scanned range of 4000 to 400 cm^{-1} . Utilizing EDX (HRSEM FEI Inspect F50), the combination of chemical elements of the raw material and AC that was prepared was ascertained. Using XRD (Panalytical) with Cu K α radiation ($= 0.154$ nm), a fixed power supply of 40 kilovolts and 30 microampere-seconds, with a step size of 0.05° in the 2 theta range from 10 to 80° (high angle), the identity of the prepared BC was determined. The Matlab program was utilized to characterize the surface physical properties.

Study of batch adsorption

Studies of batch adsorption were performed to investigate the removal adsorption percent of Fe^{+3} , Ni^{+2} , and Pb^{+2} using BC sample that has highest surface area. Several variables

**Figure 1.** The steps involved in making biochar

have been studied on the adsorption process such as heavy metals initial concentration, pH of solution, exposure time and adsorbent material dose. It is essential to note that these tests were carried out utilizing a factorial model, which keeps the other variables fixed and only modifies one variable at a time.

First, the stock solution has been prepared with a maximum heavy metal ion concentration of 1000 ppm. This has been achieved by dissolving 2.818 g of ferric chloride (FeCl_3), 1.5985 g of lead nitrate $\text{Pb}(\text{NO}_3)_2$ and 4.0497 g of nickel chloride (NiCl_2) in 1000 ml de-ionized distilled water. The desired concentrations of heavy metal ion pollutants (20, 50, and 100 mg/L) was obtained by diluting the stock solution. To establish sorption equilibrium, 0.5g/L of synthesized BC was shaken into 150 mL of simulated solutions at surroundings temperature (25 ± 2 °C) and pH 7 for 440 minutes. Numerous samples have been withdrawn from the solution using micropipette and filtered at almost equal intervals from 5 to 560 minutes. The absorbance of solutions is analyzed using an Atomic Absorption Spectrometer (AAS) (Analytik Jena, Germany). The capacity of the adsorbed ions (q_e) (mg/g) was estimated by Equation 1:

$$q_e = (C_0 - C_e) \times \frac{V}{M} \quad (1)$$

The percentage $R\%$ of adsorption removal calculated using Equation 2:

$$R\% = \frac{(C_0 - C_e)}{C_0} \times 100\% \quad (2)$$

where: C_0 – concentrations of metal ions in the initial solution (mg/L), C_e – concentrations of metal ions in the equilibrium cases (mg/L), V – solution volume (L), W – dry weight of biochar added (g).

Evaluating equilibrium models

To explain the experimental results of adsorption isotherms, many models have been proposed in the literature. The two most commonly utilized models are Freundlich and Langmuir. The present study made use of both models. The Langmuir model states that uniform adsorption procedures lead to monolayer adsorption occurs on a uniform surface with a limited number of adsorption sites, without adsorbate trans-migration in the surface's plane (Zakaria *et al.*, 2021). This

is the Equation that forms the Langmuir sorption isotherm (Brishti *et al.*, 2023):

$$\frac{C_e}{q_e} = \frac{C_e}{q_{max}} + \frac{1}{q_{max}K_L} \quad (3)$$

In addition to being applicable to the formation of a monolayer, the Freundlich isotherm also describes the surface heterogeneity of adsorbed interaction molecules (Chen, 2015). Moreover, this model utilizing log-transformed (Awwad *et al.*, 2013):

$$\log q_e = \log K_f + \frac{1}{n} \log C_e \quad (4)$$

The terms q_{max} and q_e refer to the maximum adsorption capacity and the equilibrium adsorption capacity, respectively, measured in milligrams per gram (mg/g). The variables C_e (mg/L), K_f (L/mg), $1/n$ (mg/g), and K (L/mg) $1/n$ represent the adsorbate's adsorption capacity, equilibrium concentrations, adsorption rate, and Freundlich constants, which show how successful the adsorption process was.

Study of adsorption kinetics

According to the pseudo-first-order model, the number of vacant sites closely correlates with the rate of adsorption site occupancy. The linearization of integral form may be represented as follows (Li *et al.*, 2010):

$$\log(q_e - q_t) = \log q_e - \frac{K_1}{2.303} t \quad (5)$$

Written as follows is the pseudo-second-order kinetic model (Zhang *et al.*, 2017):

$$\frac{t}{q_t} = \frac{1}{K_2 q_e^2} + \frac{1}{q_e} \cdot t \quad (6)$$

The adsorption capacities at equilibrium and at time t , ($\text{mg} \cdot \text{g}^{-3}$), are given by the values q_e and q_t , respectively. The pseudo-first-order and pseudo-second-order adsorption rate constants are denoted by K_1 and K_2 , respectively. The time contact is represented by t (min).

RESULT AND DISCUSSION

Characterization of Pgh biochar

Surface area and porosity structure of BC

An activation period of 3 hours during the manufacture of activated carbon leads to an augmentation in pore size and distribution, highlighting the

requirement for an extended heat treatment duration to achieve complete porosity development (Khadiran *et al.*, 2015). Utilizing H_3PO_4 during a 3-hour pyrolysis process enhances Pgh, leading to increased surface area and pore volume. The H_3PO_4 concentration has a significant effect on the properties of surface area, pore volumes, and pore size distribution of BC. Increasing concentration results due to increase in surface area, as shown in Table 3. The maximum surface area that has been achieved in this study was $691.58 \text{ m}^2/\text{g}$ with 40 wt.% H_3PO_4 concentration at activation temperature of $600 \text{ }^\circ\text{C}$ for 3 hours. Increased levels of phosphorous compounds reacting with lignocellulosic materials during impregnation and activation stages could lead to this issue (Yakout and Sharaf El-Deen, 2016).

XRD

Study of X-ray diffraction spectrum investigating and quantifying adsorbent materials' crystalline composition is crucial for effective adsorption. Powder X-ray diffraction (XRD) measures adsorbent materials' crystalline concentration, identifies crystalline phases, and determines lattice plane spacing (Afroze and Sen, 2018). Powder X-ray diffraction (XRD) patterns of biochar samples were measured using an XRD-6000 Shimadzu analyzer

with $\text{Cu K}\alpha$ ($\lambda = 1.5406 \text{ \AA}$) radiation at 40 kV, 30 mA, and continuous scan mode. A scan rate of $1^\circ/\text{min}$ was used to capture X-ray patterns in the range of $2\theta = 10\text{--}80^\circ$. Figure 2 shows XRD examination of P_{40} biochar, displaying three wide peaks at $2\theta = 10^\circ\text{--}30^\circ$, $40^\circ\text{--}45^\circ$, and $70^\circ\text{--}75^\circ$, indicating disordered stacked amorphous carbon rings. X-ray Diffraction can define biochar made from peganum harmala seeds activated with phosphoric acid. The peak at 2 theta value of 25° in XRD patterns indicates amorphous carbon (Chiu and Lin, 2019), whereas peaks at $2\theta = 44^\circ$ indicate holes from carbon degradation along graphic structures (Elmaguana *et al.*, 2018), 79 suggests Biochar has tiny organized graphene sheets (Qu, 2002).

EDX

To identify the chemical elemental and atomic percent present in the raw material and developed biochar, the energy dispersive X-ray (EDX) identification technique was applied. The spectrum plot and atom percent analysis are illustrated in Figure 3 and Table 4 show carbonization and activation improve precursor carbon content from 49.3% to 63.1%. Carbonization raises carbon levels by decomposing non-carbon and volatile components using heat. Ash concentration of biochar is 17.7%.

Table 3. Surface area for biochar

Label	Chemical method	Method conc. (%)	Surface area (BET) m^2/g
P20	H_3PO_4	20	322.98
P30	H_3PO_4	30	554.09
P40	H_3PO_4	40	691.58

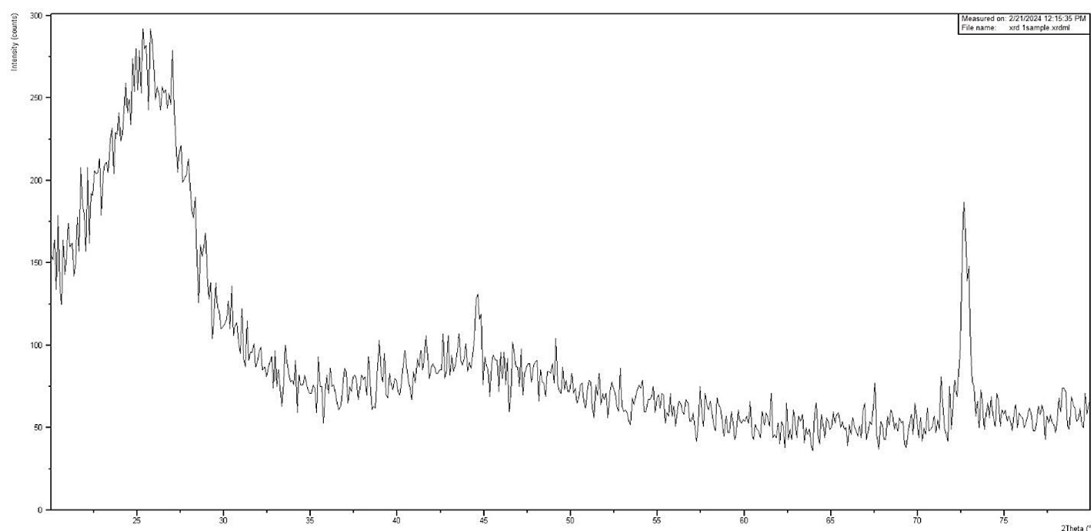


Figure 2. XRD for the prepared biochar

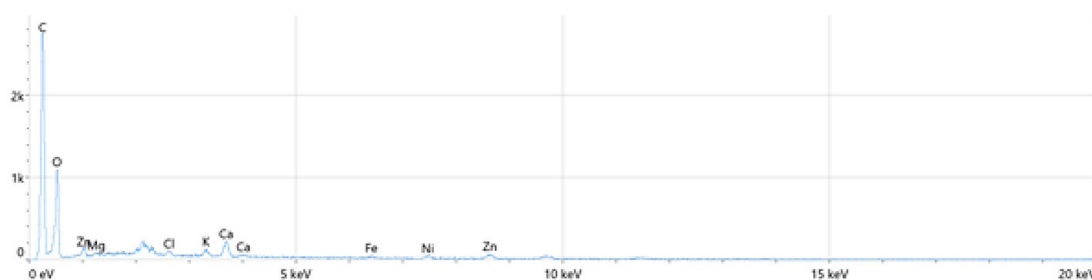


Figure 3. The EDX analysis for biochar

Table 4. Raw material and biochar elemental composition percentages from EDX evaluation tests

Element	Atomic %	Atomic % error	Weight %	Weight % error
C	73.1	0.6	63.1	0.5
N	4.5	1.2	4.6	1.2
O	16.7	0.6	19.1	0.7
Na	0.4	0.0	0.6	0.1
P	4.8	0.1	10.8	0.1
Ca	0.1	0.0	0.3	0.1
Fe	0.1	0.0	0.4	0.1
Ni	0.2	0.0	1.0	0.2

FTIR

Pgh's infrared spectroscopy shows these absorption bands: Spectrum peaks at certain wavenumbers: O-H stretching occurs around 3000–3500 cm^{-1} (centered at 3272.59 cm^{-1}), alkyl C-H at 2922.78 cm^{-1} , aryl-substituted C = C at 1624.33 cm^{-1} , alkyl carbonate at 1743.02 cm^{-1} , and C-O stretching in acids, alcohols, phenols, ethers, and esters at 1199.16 cm^{-1} (Nandiyanto *et al.*, 2019). Biochar absorption bands are discovered in many ways via spectroscopy. Unsaturation (C = C-H) and aromatic rings are indicated by 3080.37, terminal alkyne compounds by 2124.05, aryl disulfides by 453.14, secondary amines by 1176.03, carboxylate (carboxylic acid salt) compounds by 1550.02, and aromatic C-H by 752.34 (Lee *et al.*, 2017). Functional group features in precursor and biochar exhibit no hydroxyl (-OH) group peaks after pyrolysis, indicating elimination of this group. Dehydration processes cause most cellulose weight loss before 300 °C. A 200-C-heated cellulose releases H_2O molecules. Unsaturated compounds with C = C bonds' absorption peaks faded and ruptured to create gas or liquid volatiles. Alkene's C-H absorption peaks faded at 500 C because the weak C-H ruptured. This procedure produced gaseous hydrocarbons of tiny molecules like CH_4 , C_2H_6 , and C_2H_4 (400–500 °C) with reduced hydrogen concentration (Xiao and

Yang, 2013). Biochar exhibits C \equiv C stretching in terminal alkyne compounds, aryl disulfides with S-S stretching, and secondary amines with CN stretching, resulting in weakened proton absorption peaks between 900 and 650 cm^{-1} as temperature rises due to C-H rupture and hydrogen formation between 400 and 600 °C. Both charcoal and precursor include carboxylates. Figure 4 shows FTIR raw material and Figure 5 shows FTIR of biochar.

SEM

The material's surface physical morphology was examined using SEM. Figure 6 demonstrate Pgh and Pgh-derived biochar's porous structure from SEM images. Uneven, extremely porous activated carbon surfaces with open, homogeneous macropores on the outer surfaces were found. The biochar has well-developed pores. The development of micropores during carbonization increases the surface area accessible for heavy metal adsorption. H_3PO_4 soaked with the precursor likely broke down hemicellulose and lignin, reducing cellulose crystallinity and building high porosity.

Pore structure of biochar

A novel technique for characterizing materials has emerged in recent years: using image processing technologies to examine structure of material data found in SEM pictures. For the

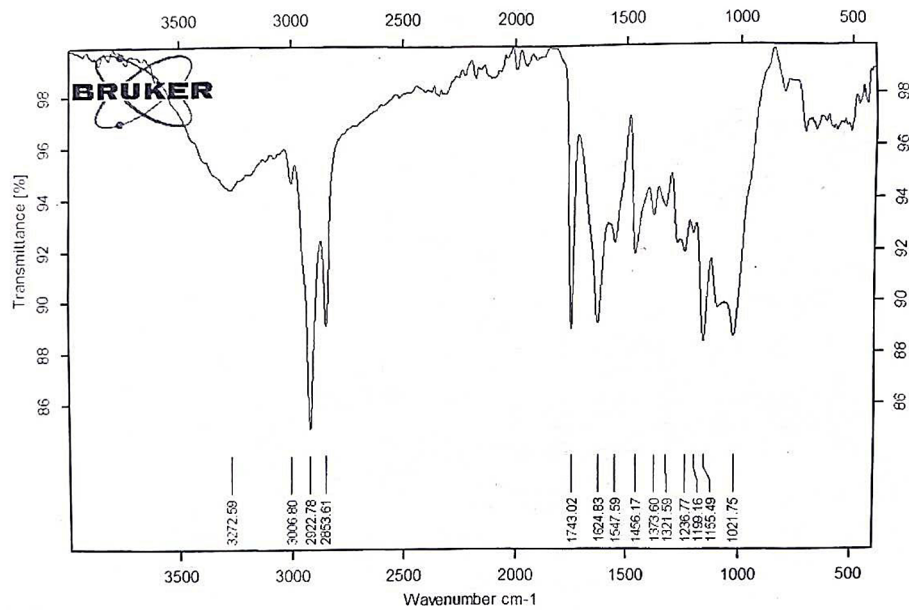


Figure 4. FTIR raw material

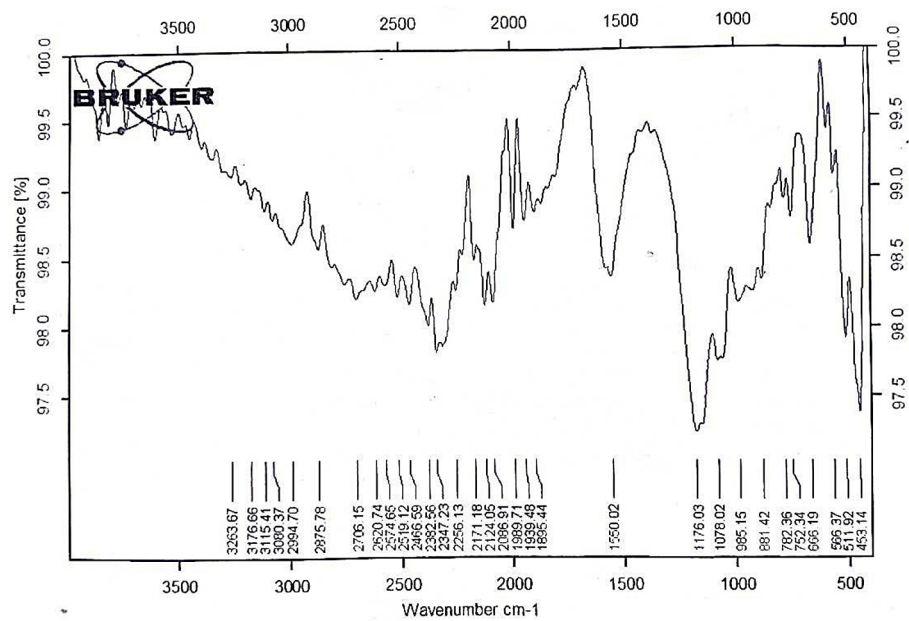


Figure 5. FTIR of biochar

purpose of evaluating membrane porosity, Andrzej and his co-worker suggested using computer software SEM image analysis (Mao *et al.*, 2022). Through the use of digital imaging technology and using the box number dimensions approach, Zou and his workmate (Zou *et al.*, 2020) examined coal sample porosity and fractal size. Digital image processing was used by Cardell and his co-workers (Cardell *et al.*, 2002) using backscattered electron (BSE) images and X-ray elemental maps to quantify and ascertain

the depth of the porous salt medium and porosity. In the last decade well-known researchers (Abdullah *et al.*, 2010) provide a technique for using scanning electron microscope (SEM) pictures to determine the pore size distribution of porous materials. To test the approach, a Visual Basic application was built. To separate the picture into bright parts and dark areas – which were presumed to be pores – a threshold value was determined. The threshold value may be ascertained with the use of the cumulative frequency

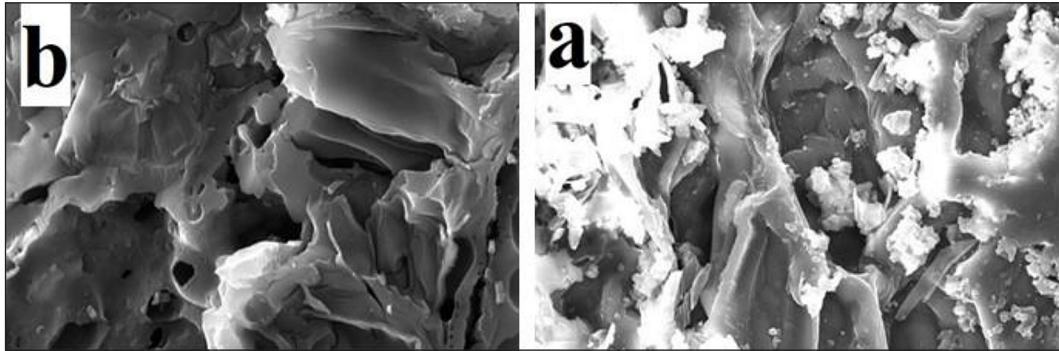


Figure 6. Scanning electron microscopy images (MAG: 2000×) and accelerating voltage 30 kV of (a) Peganum harmala seeds (b) Biochar

of the image’s pixel intensities. This work uses MATLAB software image analysis to investigate the pore size statistics characterization approach of disordered mesoporous materials based on SEM images. The MATLAB program executes and generates five outputs stored in the main file: four individual images and a composite image summarizing the analysis (similar to the provided example).

Individual images

- High-resolution (SEM) images – four high-resolution SEM images depict the porous material at various magnifications. SEMs utilize a focused electron beam to image surfaces, suggesting a common origin for these images.

Dark regions within the micrographs represent pores within the material.

- Depth map – the second image displays a depth map represented by a color-coded pixel cluster. Variations in pixel intensity likely correspond to surface elevation, with brighter and darker pixels potentially indicating higher and lower elevations, respectively.
- Binary segmentation image – the third image presents a binary segmentation image. Each pixel is classified as either pore space (white) or background (black).
- Pore size distribution – the fourth image displays a pore size distribution graph. This graph depicts the relationship between pore radius (μm) on the x-axis and frequency on the y-axis. The observed histogram indicates

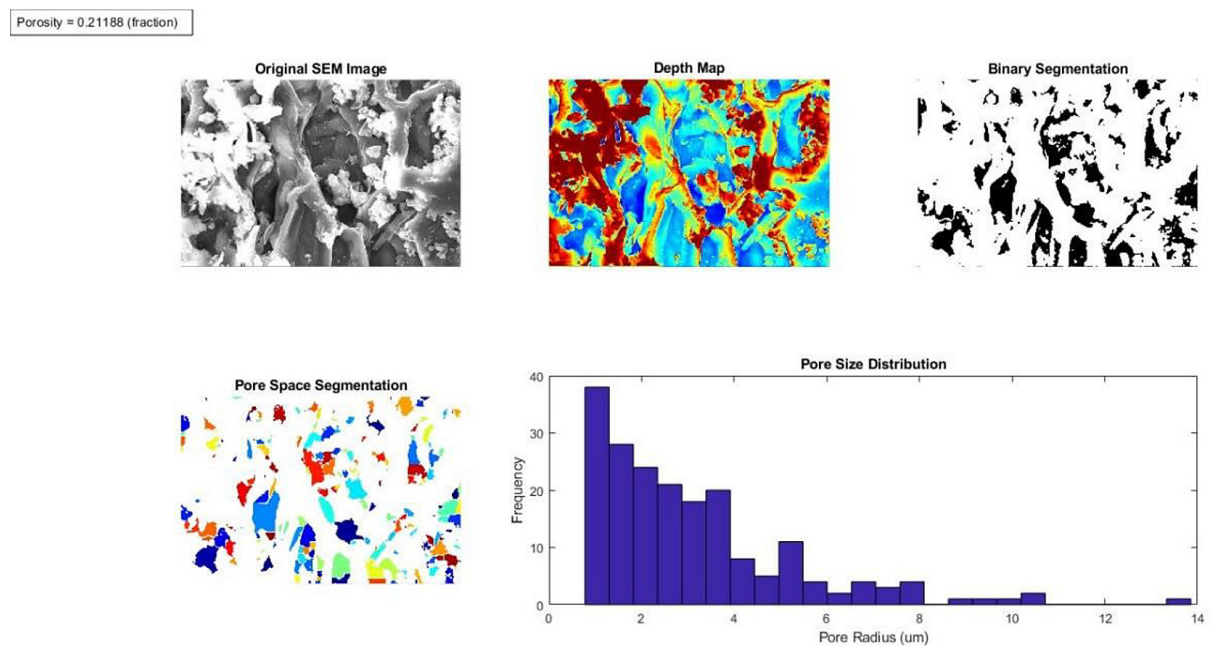


Figure 7. Pore structure of Peganum harmala seeds

a prevalence of smaller pores compared to larger ones.

Porosity calculation

The program calculates the material’s porosity, which in this case is 0.27029. Porosity is a material property that quantifies the volume of void space within it. In the context of this analysis, pore space refers to the vacant areas within the material.

Data validation

For validation purposes, the program performs a comparative analysis of multiple images. This analysis yields results with a high degree of similarity, suggesting consistent and reliable image processing.

Adsorption variables’ effect

pH

The efficiency with which, Fe⁺³, Ni⁺² and Pb⁺² ions are removed from water depends on the initial pH of the medium. The equilibrium effect of the initial pH solution on adsorption capacity was studied. Figure 9 shows metal ion elimination at pH 7.0 at 20 ppm heavy metal concentration with adsorbent dosing 0.5 g/L and 440 minutes contact time. From figure it is clearly observed that when the pH has been transformed from 2 to 9, metal ion removal efficiency improved from 12% to 94% for Fe⁺³, 17% to 80.6% for Ni⁺², and 12.5% to 98% for Pb⁺². Where the maximum removal has been achieved at pH was 7. While the behavior of removal shows decline in the acidic

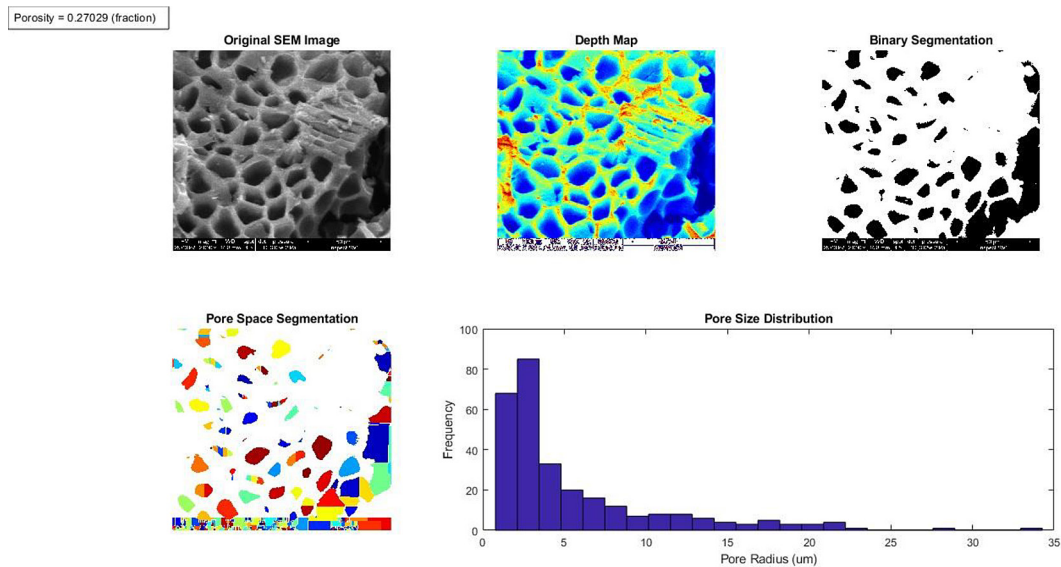


Figure 8. Pore structure of biochar

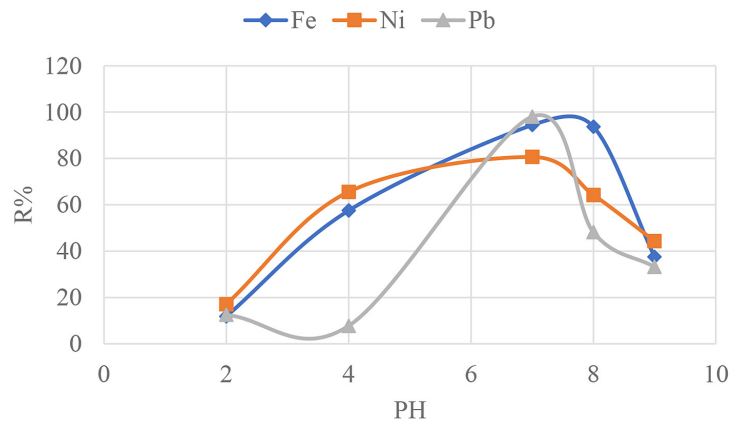


Figure 9. Variation of removal percentage with acidity of heavy ions for different ions at initial concentration 20 ppm adsorbent 0.5 g/L and removal time 440 min

medium at pH equals 9. This behavior could be attributed to the possibility of negatively charged metal ions and H^+ ions competing diminish as the acidity of the solution (pH) increased. Therefore, the heavy metal ions are the major types that bond to absorbent material. Thus, these results supported by earlier studies (Swelam *et al.*, 2018).

Initial ions concentration

The influence of the concentration of different heavy metal ions on the removal percentage are illustrated in Figure 10 at specified pH at 7, adsorbent amount of 0.5 g/L for 440 minutes as contact time. It is evidently revealed from the figure that the removal percentage decreases as the heavy metal ions concentration increased. This phenomena could be clarified as the as metal ions concentration increases, the number of available

adsorption sites ready to receive these ions will be reduced, leading to lowering the removal percentage (Brishti *et al.*, 2023).

Contact time

The objective of contact time determination is to find the best time for adsorbing heavy metal ions. Figure 11 illustrates the relation between the removal percent with contact time for Ni^{+2} , Pb^{+2} , and Fe^{+3} ions. Whereas, other parameters such as adsorbent dose (0.5 g/L), initial pH solution (7) and ions concentration (20 ppm) has been kept fixed. The time duration varies from 5 to 560 minutes. The results show that as the contact time rises, the rate of adsorption initially increases and eventually remains almost constant. Where within the first 200 minutes, the process of adsorption for Ni^{+2} , Pb^{+2} , and Fe^{+3} took place

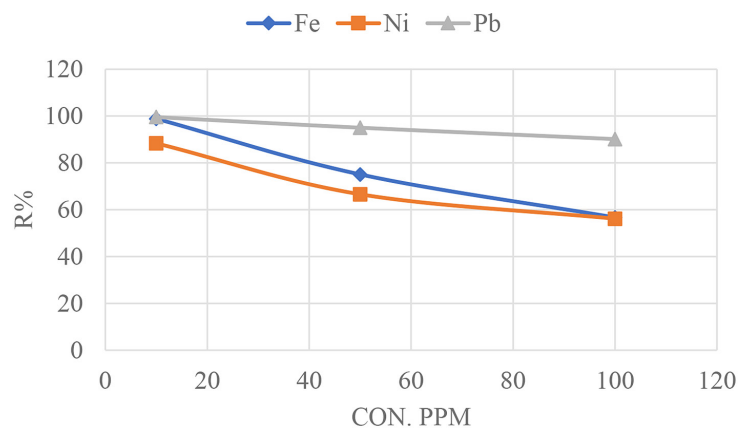


Figure 10. Variation of removal percentage with initial concentration of heavy ions for different ions at initial concentration 20 ppm, PH 7 and removal time 440 min

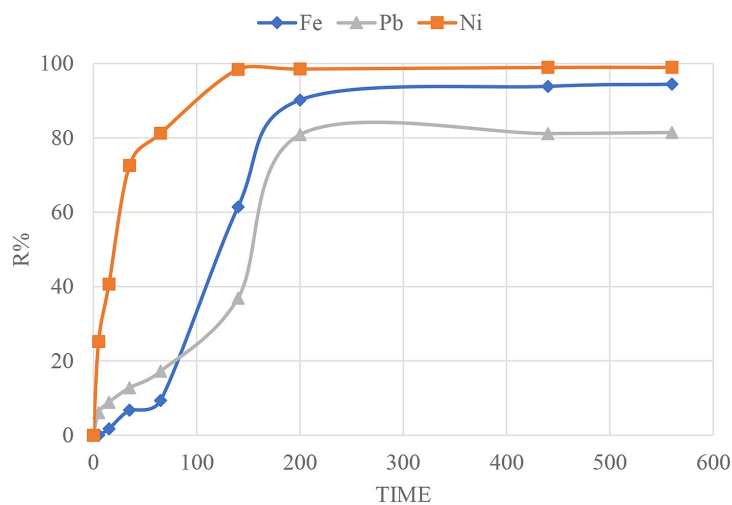


Figure 11. Variation of adsorption time with removal percentage of different heavy metal ions at constant pH at 7, adsorbent 0.5 g/L and concentration 20 ppm

swiftly. Nevertheless, after this duration, the adsorption process progressively decelerated until it eventually stabilized after 440 minutes. At that point, it is not possible to extract any further metals from the solution. The highest clearance percentages for Ni^{+2} , Pb^{+2} , and Fe^{+3} were determined to be 81%, 98.9%, and 94% respectively. This is due to accumulate the heavy ions on adsorption surface. With increased contact time, it becomes practically impossible to diffuse further into the adsorbent structure at higher energy sites.

Adsorbent dosage

As increasing the adsorbent amount, while keeping all other parameters same, the removal efficiency first increases, reaches its maximum, and then decreases. The graph illustrates a decrease in the absorption of Ni^{+2} ions as the amount of adsorbent increases. A decrease in the concentration of adsorbent leads to an increase in the number of active sites. As the quantity of adsorbent used is augmented, the particles aggregate, resulting in a decline in both the efficacy and the capacity to eliminate Ni^{+2} .

Figure 12 shows demonstrates a significant increase in the removal percentage of Pb^{+2} from 81% to 99.5% when the dose of adsorbent has enlarged from 0.25 to 0.75 g/L. The highest removal percentage has been attained at a dose of 0.75 g/L. The augmentation in the quantity of adsorption sites is directly correlated with the elevated dosage of adsorbent. Therefore, the adsorption sites possess the capacity to capture a larger quantity of ions. During the process of adsorption of Fe^{+3} , the percentage of elimination decreased significantly from 99.8% to 55.9%. This is ascribed to When the quantity of activated carbon is substantially

increased, there may be an excess of adsorbent material compared to the desired adsorbate molecules. Competitive adsorption may occur when substances other than the intended contaminants occupy the adsorbent sites in the solution or gas stream. Consequently, the total ability to absorb the desired substance may diminish. Maximizing the efficiency and efficacy of activated carbon adsorption systems requires optimization and meticulous dose considerations.

Evaluation of equilibrium

To understand the nature of adsorption process and interaction of adsorbent surface with metal ions at different concentrations (of 20, 50, and 100 mg/L), an isothermal study was carried out on a P40 sample that was manufactured under certain circumstances (40% acid concentration for 3 hours at 600 °C). The study investigated the adsorption isotherm models for heavy metal adsorption on activated carbon produced from the seeds of *Peganum harmala*. The models included both monolayer and multilayer adsorption. The predominant isotherm models used for describing the sorption of heavy metal ions on biochar surface are the Langmuir and Freundlich. The Langmuir isotherm may be obtained by plotting the reciprocal of the equilibrium adsorption capacity ($1/q_e$) against the reciprocal of the equilibrium concentration ($1/C_e$). The slope of the graph is determined by adding the maximum adsorption capacity (q_{max}) and the Langmuir constant (K_L), whereas the y-intercept is the reciprocal of $1/q_{max}$. The q_{max} value, measured in mg/g, represents the maximum ion adsorption capacity of the monolayer. The measure of adsorbent affinity for the BC is computed by K_L (L/mg).

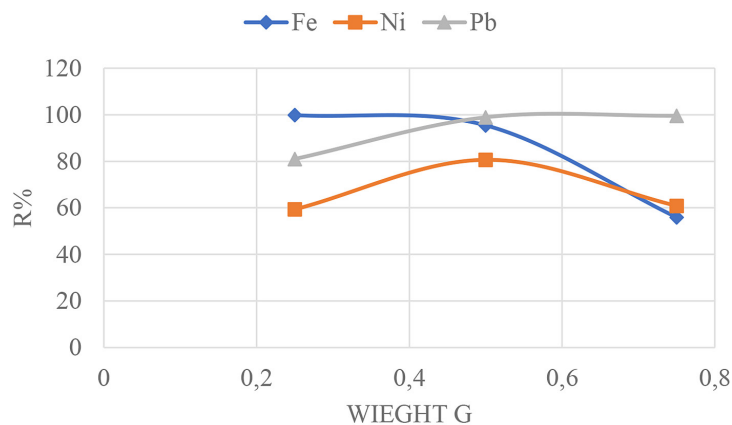


Figure 12. Variation of adsorption time with removal percentage of different heavy metal ions at constant pH at 7, concentration 20 ppm and removal time 440 min

Figures 13–15 illustrate the Langmuir isotherm for the adsorption of Ni^{+2} , Pb^{+2} , and Fe^{+3} . The extreme sorption capability of Pb^{+2} is 131.58 mg/g, while the equilibrium constant for the adsorption process is 0.0076 L/mg. The concentration of Ni^{+2} was 103.0928 milligrams per gram and the molar absorptivity was 0.009695 liters per milligram. The q_{max} value for Fe^{+3} was 92.59259 mg/g, while the K_L value was 0.010799 L/mg. The findings are shown in Table 5, Table 6 and Table 7. This might be attributed to the fact that the BC has a surface area of 691.58 m^2/g . Greater availability of unoccupied active sites on an expanded surface area enhances the process of ion adsorption. The Langmuir model yielded R^2 values of 0.9919, 0.9938, and 0.9914 for the sorption of Pb^{+2} , Ni^{+2} , and Fe^{+3}

onto biochar, respectively. Where, (K_F) is the Freundlich isotherm constant and (n) is the heterogeneity factor for batch adsorption at equilibrium were determined by graphing the logarithm of the adsorption capacity (q_e) against the logarithm of the equilibrium concentration (C_e). Figures 16–18 illustrate the Freundlich isotherm for the adsorption of ions on Biochar. The calculated values for the slope and y-intercept are as follows: 0.402 and 1.841 for Pb^{+2} , 0.5069 and 1.2121 for Ni^{+2} , and 0.291 and 1.5689 for Fe^{+3} . The measurement of sorption strength or heterogeneity of surface is determined by the slope value ($1/n$), which may vary between 0 and 1. Heterogeneity increases as the slope approaches zero. A slope value less than $1/n$ indicates the presence of a conventional

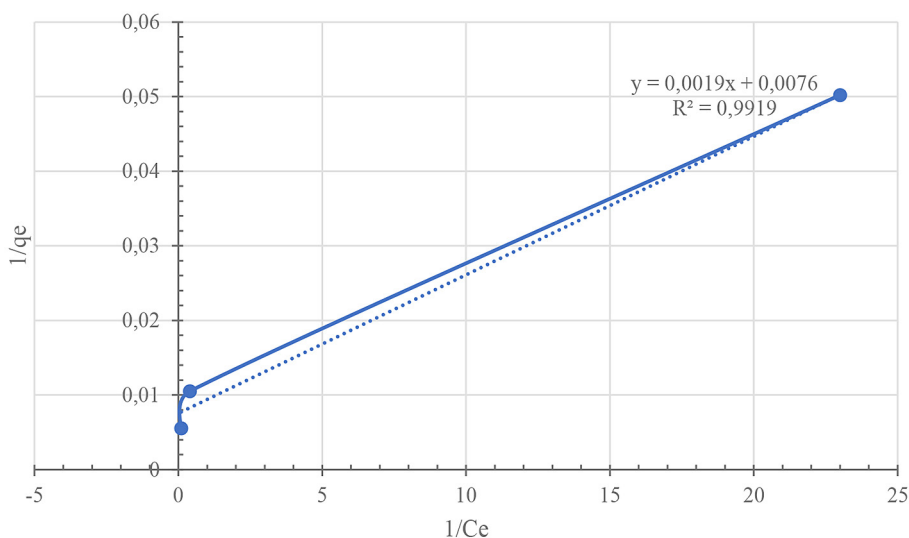


Figure 13. Langmuir isotherm for the sorption of Pb^{+2} at constant (dosage 0.5 g/L; solution pH 7 and time 440 min)

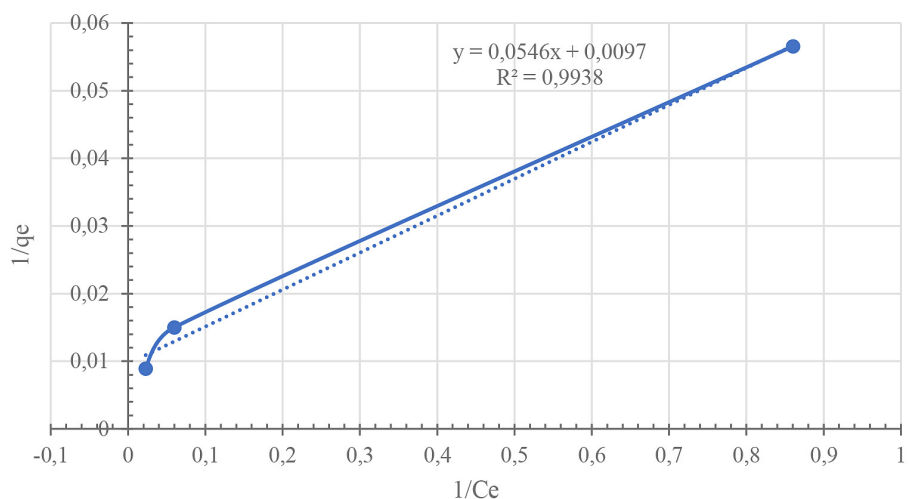


Figure 14. Langmuir isotherm for the adsorption of Ni^{+2} (adsorbent dosage 0.5 g/L; initial pH 7; time 440 min)

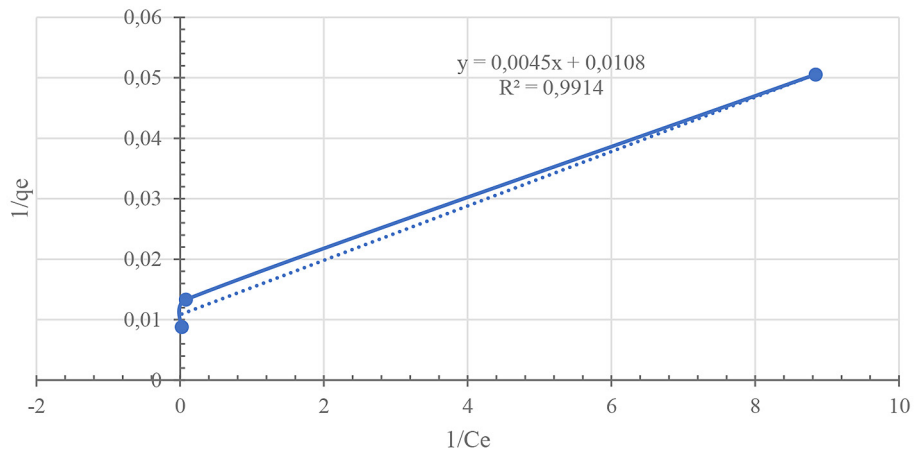


Figure 15. Langmuir isotherm for the adsorption of Fe^{+3} (adsorbent dosage 0.5 g/L; initial pH 7; time 440 min)

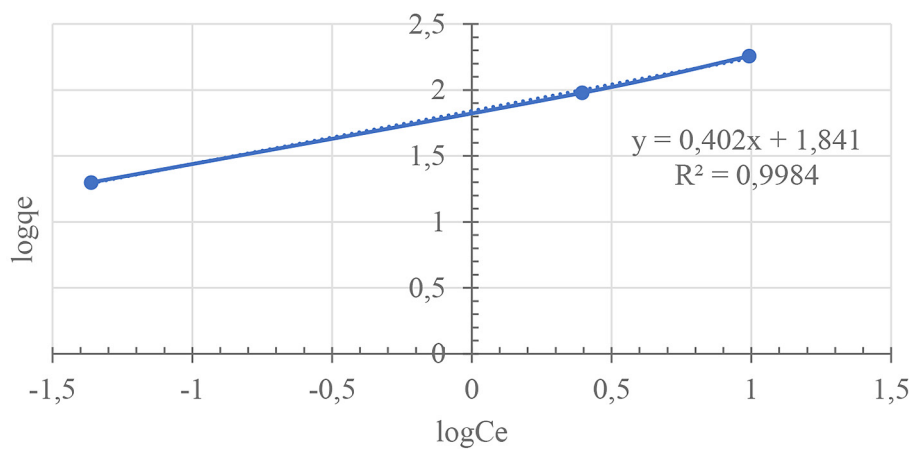


Figure 16. Freundlich isotherm for the adsorption of Pb^{+2} (adsorbent dosage 0.5 g/L; initial pH 7; time 440 min)

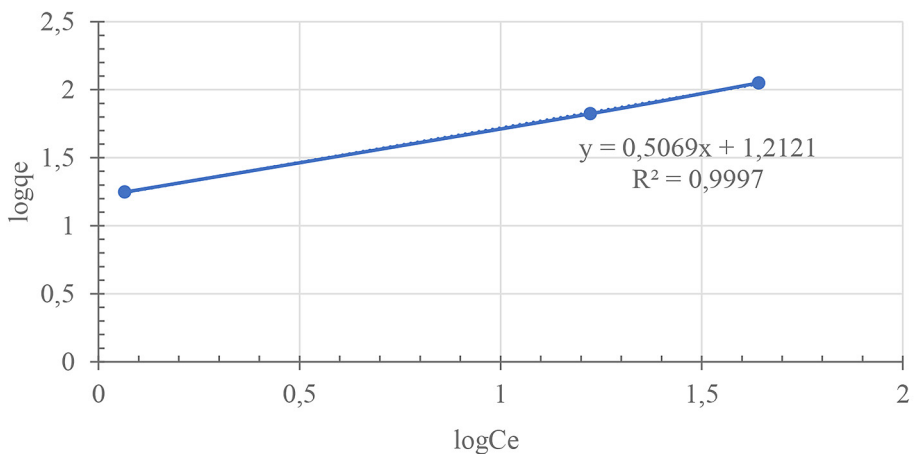


Figure 17. Freundlich isotherm for the adsorption of Ni^{+2} (adsorbent dosage 0.5 g/L; Initial pH 7; time 440 min)

Freundlich isotherm, whereas a slope value greater than $1/n$ indicates cooperative adsorption. The values of n and K_f for Pb^{+2} , Ni^{+2} , and Fe^{+3} were 69.34258, 16.29671, and 37.05954, respectively, as shown in in Table 5, Table 6

and Table 7. Activated carbon has Freundlich isotherm-like adsorption capacities for Pb^{+2} , Ni^{+2} , and Fe^{+3} , characterized by $1/n$ values that are less than one. The Freundlich isotherm accurately predicted the adsorption data, as shown

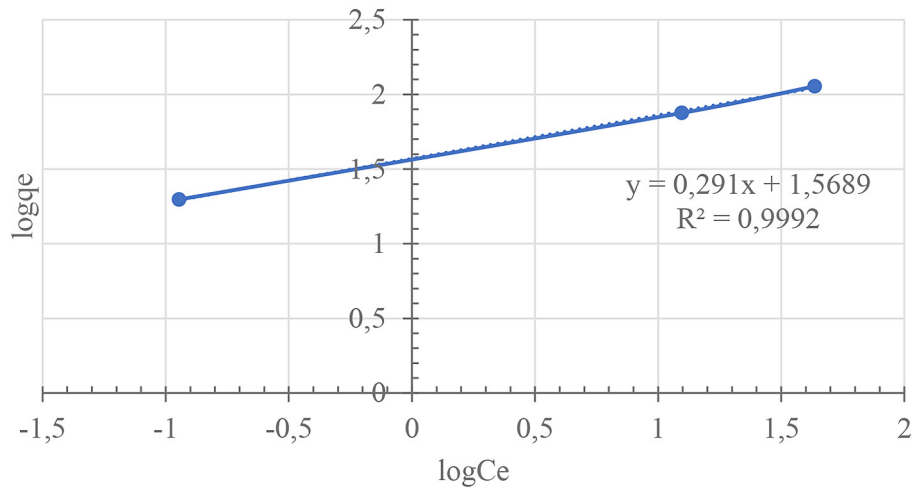


Figure 18. Freundlich isotherm for the adsorption of Fe⁺³ (adsorbent dosage 0.5 g/L; onital pH 7; time 440 min)

Table 5. Fitted isotherm models for the adsorption of Pb⁺² on optimal AC

Freundlich isotherm		Langmuir isotherm	
$\log q_e = \log K_f + \frac{1}{n} \log C_e$		$\frac{1}{q_e} = \frac{1}{q_{max}} + \frac{1}{q_{max}K_L} \cdot \frac{1}{C_e}$	
<i>N</i>	2.487562	<i>q max</i>	0.0076
<i>Kf</i>	69.34258	<i>K_L</i>	131.5789
<i>R2</i>	0.9984	<i>R2</i>	0.9919

Table 6. Fitted isotherm models for the adsorption of Ni⁺² on optimal AC

Freundlich isotherm		Langmuir isotherm	
$\log q_e = \log K_f + \frac{1}{n} \log C_e$		$\frac{1}{q_e} = \frac{1}{q_{max}} + \frac{1}{q_{max}K_L} \cdot \frac{1}{C_e}$	
<i>N</i>	1.972775695	<i>q max</i>	103.0927835
<i>Kf</i>	16.29671235	<i>K_L</i>	0.009694865
<i>R2</i>	0.9997	<i>R2</i>	0.9938

Table 7. Fitted isotherm models for the adsorption of Fe⁺³ on optimal AC

Freundlich isotherm		Langmuir isotherm	
$\log q_e = \log K_f + \frac{1}{n} \log C_e$		$\frac{1}{q_e} = \frac{1}{q_{max}} + \frac{1}{q_{max}K_L} \cdot \frac{1}{C_e}$	
<i>N</i>	3.436426117	<i>q max</i>	92.59259259
<i>Kf</i>	37.05953792	<i>K_L</i>	0.010799475
<i>R2</i>	0.9992	<i>R2</i>	0.9914

by the high correlation coefficient (*R_e*) values of 0.9984, 0.9997, and 0.9992 for Pb⁺², Ni⁺², and Fe⁺³. The Freundlich isotherm model revealed the occurrence of ion multilayer adsorption. The Freundlich isotherm model is often more suitable for describing the adsorption data of ion biosorption onto activated carbon compared to the Langmuir model.

Kinetics study

Adsorption rate estimates may enhance the comprehension of adsorption processes. The experimental results obtained at various adsorption durations, which indicate variations in adsorption capacity, were analyzed using the pseudo-first order and pseudo-second order equations. The

purpose of this experiment was to evaluate the rate at which Fe^{+3} , lead^{+2} , and Ni^{+2} ions are adsorbed onto P40. The following optimal operating settings were selected for the full-scale batch adsorption process: The initial concentration is 20 parts per million (ppm), the pH is 7, and after 440 minutes, 0.5 grams per liter (g/L) of heavy metal ions have been adsorbed, as shown by the values of q_e and q_t , respectively. The rate constant for the pseudo-first-order reaction is represented as k_1 (min^{-1}), whereas the rate constant for the pseudo-second-order adsorption kinetic equation is indicated as k_2 [$\text{g} \cdot (\text{mg}/\text{min})^{-1}$]. Both models were assessed for their suitability using a linear plot: the

pseudo-first-order model ($\ln(q_e - q_t)$ vs t), and the pseudo-second-order model ((t/q_t) vs t). Tables 4–6 provide the results of the computations for the four adsorption kinetic models, including the R_2 and constant values. These are referenced in Figure 19, Figure 20 and Figure 21. The correlation coefficients for Fe^{+3} , Ni^{+2} , and Pb^{+2} are 0.8559, 0.9771, and 0.9494, respectively. These values indicate a linear relationship between the variables. However, as seen in Table 8, the pseudo-first-order method fails to fulfill the important criterion of yielding an equal value to the inquiry. The pseudo-second order model is obtained by analyzing the data shown in Figures 22–24. This model

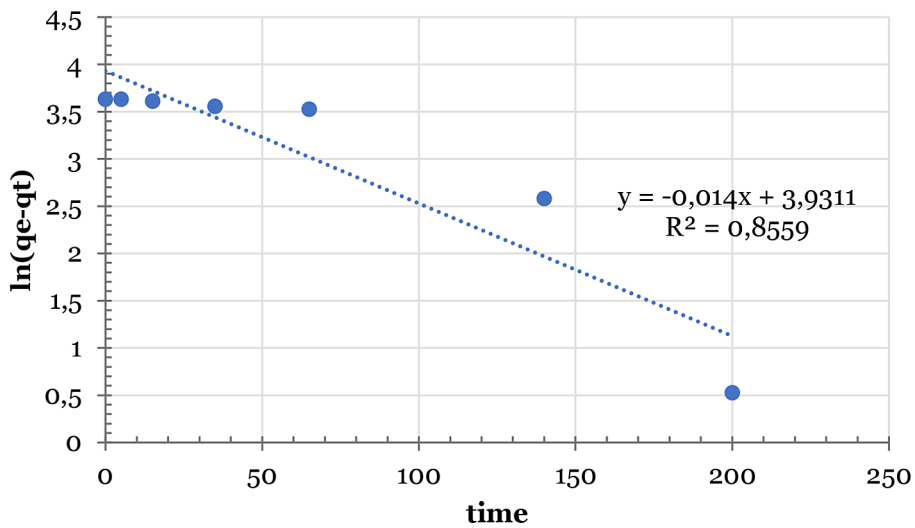


Figure 19. Pseudo-first-order for the adsorption of Fe^{+3} (adsorbent dosage 0.5g/L; initial pH 7; concentration 20 ppm)

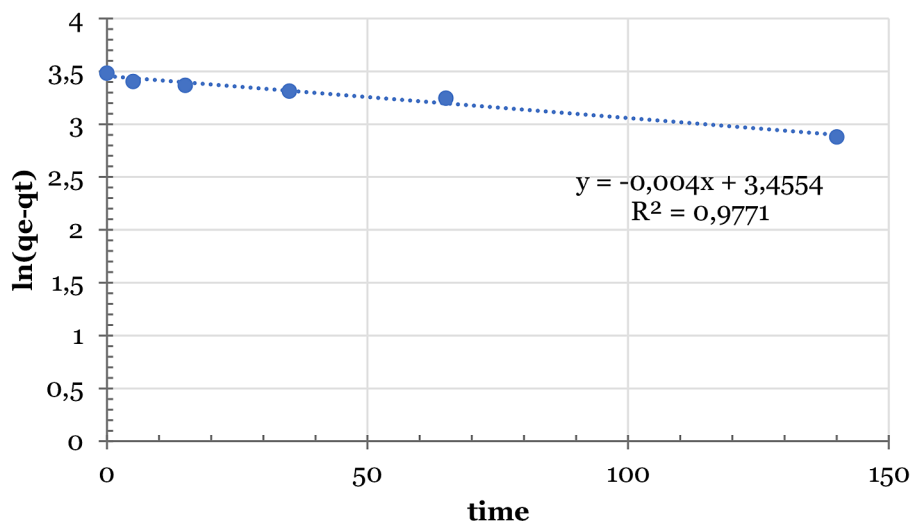


Figure 20. Pseudo-first-order for the adsorption of Ni^{+2} (adsorbent dosage 0.5g/L; initial pH 7; concentration 20 ppm)

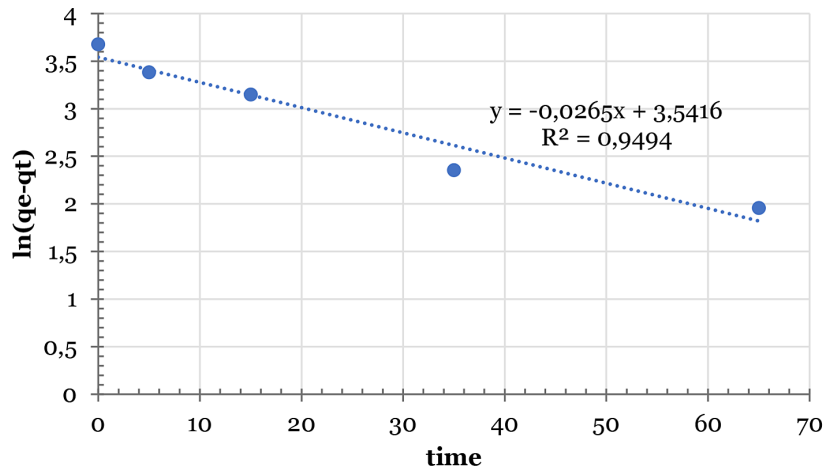


Figure 21. Pseudo-first-order for the adsorption of Pb^{+2} (adsorbent dosage 0.5g/L; initial pH 7; concentration 20 ppm)

Table 8. Kinetic study parameters

Metal	Parameters	Pseudo-first orde		Pseudo-second order
Fe + 3	R ²	0.8559	k2	0.0074
	Constant k1	0.014		6.58935E-05
	qe	37.7737		
Ni + 2	R ²	0.9771	k2	0.7832
	Constant k1	0.004		0.000244389
	qe	32.5818		
Pb + 2	R ²	0.9494	k2	0.9989
	Constant k1	0.0265		0.002238492
	qe	39.5913		

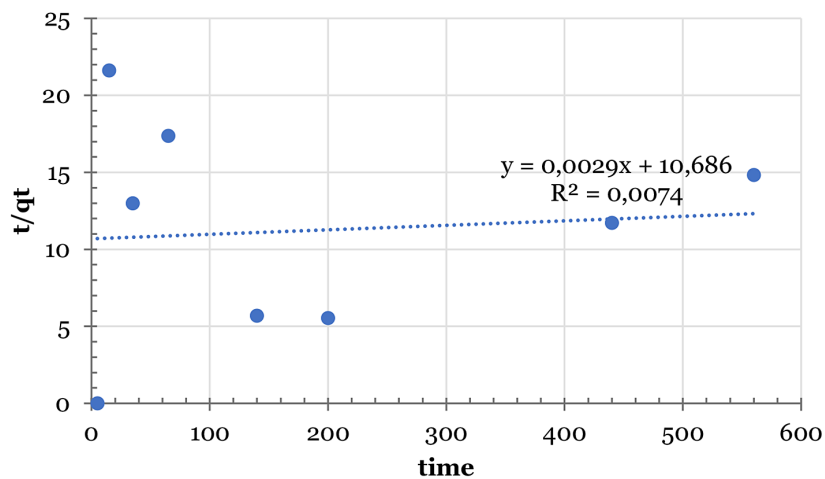


Figure 22. Pseudo-second-order for the adsorption of Fe^{+3} (adsorbent dosage 0.5 g/L; Initial pH 7; concentration 20 ppm)

is grounded on the base that the rate of sorption is precisely interrelated to the square of the unoccupied number sites. The data indicate a linear link between Fe^{+3} with a correlation value of 0.0074,

Ni^{+2} with a correlation coefficient of 0.7832, and Pb^{+2} with a correlation coefficient of 0.9989. Table 8 demonstrates that the pseudo-second order kinetic model is suitable for the removal of Pb^{+2} ,

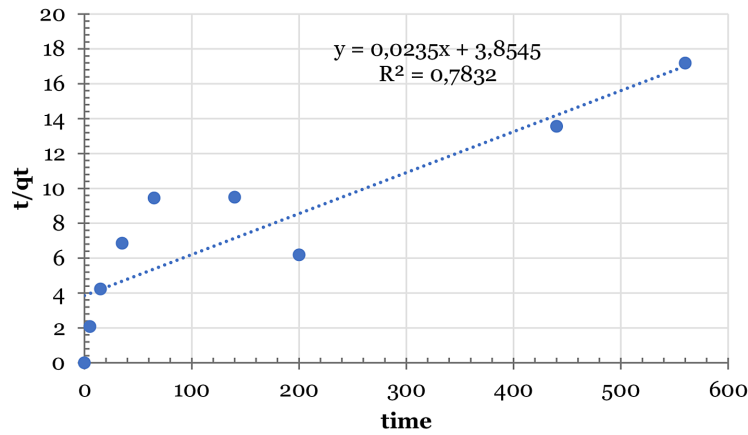


Figure 23. Pseudo-second-order for the adsorption of Ni²⁺ (adsorbent dosage 0.5 g/L; Initial pH 7; concentration 20 ppm)

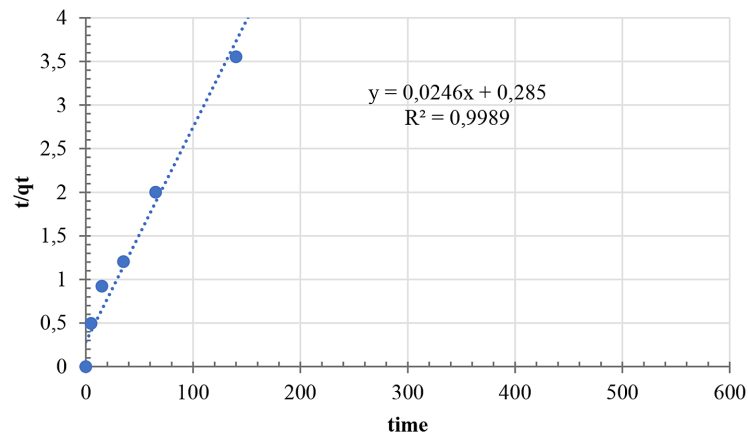


Figure 24. Pseudo-second-order for the adsorption of Pb²⁺ (adsorbent dosage 0.5 g/L; initial pH 7; concentration 20 ppm)

Table 9. Comparing the adsorption capabilities of various biochar for the adsorption of ions

Bc from biomass waste materials	Contaminants	Maximum absorption capacity qmax mg/g	References
Corn cobs and luffa sponge	Fe ³⁺	366.7	(El-Bendary, El-Etriby and Mahanna, 2021)
Olive stone	Fe ²⁺ Pb ²⁺ Cu ²⁺	62.5 23.47 22.73	(Alslaibi et al., 2014)
Tamarind seeds	Fe ³⁺	0.019	(Mopoung et al., 2015)
Lapsi seed	Pb ²⁺ Ni ²⁺	424 70	(Shrestha et al., 2013)
Durian-peel	Zn ²⁺ Mg ²⁺ Pb ²⁺	14.59 15.67 15.49	(Wongchuphan et al., 2017)
Borassus flabellifer	Fe ³⁺	33.33	(Kumar et al., 2021)
Rice husk	Fe ³⁺ Mn ²⁺	72.2 49.6	(Amer et al., 2021)
Date pits	Fe ³⁺ Pb ²⁺ Zn ²⁺ Co ²⁺	32.17 27.5 48 26.7	(Awwad et al., 2013)
Moringa oleifera	Fe	8.043	(Nurul et al., 2012)
Doum seed (Hyphaenethebaica) coat	Ni ²⁺	13.51	(El-Sadaawy and Abdelwahab, 2014)

while the pseudo-second order kinetic model is suitable for the removal of Fe^{+3} and Ni^{+2} . The physisorption that controlled the process of adsorption is indicated by pseudo-first-order kinetic models, and the chemisorption that controlled the process of adsorption is indicated by pseudo-second order kinetic models. These models adequately represent the adsorption kinetics.

CONCLUSIONS

This research shows that biochar made from peganum harmala seeds may effectively treat wastewater with Fe^{+3} , Ni^{+2} , and Pb^{+2} contaminants. Several factors were examined in order to formulate BC. The most effective method for creating micropores was to impregnate the material with 40% phosphoric acid and heat it to 600 °C for three hours. Surface area BET grows as the agent concentration rises up to 40%. The effects of dose, concentration, duration, and pH on the adsorption trials were examined. Wastewater metal ion removal is a breeze using the batch adsorption technique. The equilibrium is reached in the removal efficiency after 440 minutes. Initial solution pH affected batch adsorption of Fe^{+3} , Ni^{+2} , and Pb^{+2} ions. As the starting concentration of the solutions increased, the adsorption efficiency for Fe^{+3} , Ni^{+2} , and Pb^{+2} ions also increased. The Freundlich isotherm, which showed multilayer adsorption of Fe^{+3} , Ni^{+2} , and Pb^{+2} on the BC, is the best fit for the isotherms model of the Activated carbon adsorption of these elements. In the case of Pb^{+2} , the kinetics of adsorption have been adequately described by a pseudo-first-order model, which indicates the process was controlled by physisorption. On the other hand, for the removal of Fe^{+3} and Ni^{+2} , a pseudo-second-order kinetic model is more appropriate, indicating that the process was controlled by chemisorption. The study's findings suggest that activated carbon made from peganum harmala seeds might be a viable alternative to traditional adsorbents for the removal of Fe^{+3} , Ni^{+2} , and Pb^{+2} ions from water.

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