INTRODUCTION

The costs of environmental protection for firms to reduce CO\textsubscript{2} emission have increased considerably since the 1970s. These environmental costs are expected to rise even further. In the context of shipping operations, initiatives to reduce CO\textsubscript{2} emission include: (1) use shore power, (2) reduce vessel speed, and (3) use cleaner fuel. Extra operational costs are incurred for upgrading equipment to use shore power, modifying operational procedures to cope with reduced vessel speed, and complying with environmental regulations. To remain competitive, cost-effective green shipping operations are essential for shipping firms (Lun et al, 2010). Hence, research on environmental management has extended from the focus on pollution control to the emphasis on both economic and environmental performance. Integrating both environmental concerns and commercial operations into shipping management has become increasingly important for shipping firms (Lun, 2011).

To enjoy scale operations, green shipping networks (GSN) can be established by using a hub-and-spoke system to support large containerships running forth and back between major ports (Lun and Browne, 2009). Such a system requires delivery of containers to feeder port first by trucks, then transferred to hub port by barges. In intermodal transport operations, the accessibility of road transport is the highest among all transport modes. However, the level of CO\textsubscript{2} emission for trucking is the highest. Hence, containers should be first truck to the nearest port to minimize environmental damage. From the perspective of container port operations, ports in the region can be classified into feeder ports, hub ports, and direct ports. Under the hub-and-spoke system, feeder ports receive domestic containers and transport them to hub ports. Hub ports are ports of loading that handle containers from feeder ports and also their direct containers. Benefits of the development of GSN include: (1) removing of mega containership vessels multiple callings port in a region, and (2) lowering CO\textsubscript{2} emissions by using barge delivery between feeder ports and hub ports.

In view of the global community’s increasing concern for the environment, there is an urgent need for the PRD region to enhance environmental performance through the development of a GSN. However, establishing a GSN requires the full support of the port users, which in turn needs to adopt green shipping practices (GSPs) for the sustainable development of the shipping related industries. Users in the port community include shipping companies, shippers, terminal operators, and other transport operators (Lun and Caiou 2009). The establishment of a GSN is important to all port users. According to Lun et al. (2011), users in the port community can be characterized into the following types: (1) first-party users are parties that physically own the cargo to transport, e.g., global traders and small domestic exporters, (2) second-party users are parties that own the vehicles and/or facilities to provide logistics and transport services, (3) third-party users are parties that directly offer services to shippers, e.g., freight forwarders, customs brokers, and other value-added service providers, (4) fourth-party users are parties that supervise third-party logistics services providers to provide services to meet customer requirements, and (5) fifth-party users are parties that conduct research studies or provide consultation services to facilitate the development and growth of the region.

Port operations are closed linked with environmental quality (Gallagher, 2009). The challenge of today’s shipping...
industry is to enhance economic performing while reducing negative environmental impacts. Environmentally sustainable operations have emerged as an important topic for firms to prosper and for policy makers to showcase their commitment to environmentally friendly operations (Sarkis et al., 2010). For the past few decades, the emissions of greenhouse gases have increased by approximately 70% (Metz et al., 2007). Increasing emissions of greenhouse gases due to transportation related activities have become a serious concern. There is an urge for shipping firms to adopt green shipping practices (GSPs) to reduce the environmental damage caused by global trade activities (Lai et al., 2011). Establishing a GSN in the PRD region can also balance the interests between reducing CO₂ emissions and running market-led operations for economic gains. To establish a GSN, it is essential to investigate green shipping practices (GSPs) as organizational antecedents, and to achieve the ultimate goal of developing green shipping hubs (GSHs). This study is important to users in the shipping related industries in two perspectives. The first one concerns the identification of a potential GSN and the development of GSHs in the PRD region. The second one is to advance knowledge in shipping research that GSPs are important to the establishment of GSN.

**DEVELOPMENT OF GREEN SHIPPING NETWORK**

Liner shipping provides a regular publicized schedule of shipping service between seaports. A function of liner shipping is to satisfy the shipping demand for regular freight transport. Liner ships service international seaborne trade with cargoes consolidated from a large number of consignments from different shippers. A key objective of liner shipping operations is to fully utilize the capacity of their fleets. Operating a large container ship involves huge capital investment and high daily operating costs (Lun and Marlow, 2011). Shipping firms can gain efficiency from improving fleet utilization through ship routing, which is concerned with the assignment of sequences of ports to be visited by ships (Zhang et al., 2011). The factors needed to be considered by shipping firms to plan liner shipping services include shipping service scope and fleet mix (Lun and Browne, 2009). In planning a liner service route, it is important to decide the type of shipping routes. With increasing significance of pendulum services and transshipment networks, most liner services on the main shipping routes provide the line-bundling service. By the overlay of their roundtrips, shipping firms can offer a desired calling frequency to customers. For instance, OOCL, one of the mega global shipping lines, offers four weekly sailing line-bundling shipping services from South China to North America with its alliance members. The ports of call of these four liner shipping services are illustrated in Table 1. Other global liner shipping companies offer similar line bundling loops to transport containers to and from the PRD region.

Asia is one of the busiest areas for containerized trade. The top container ports of the world in terms of throughput are Shanghai, Singapore, Hong Kong and Shenzhen. Two of these top container ports, namely Hong Kong and Shenzhen, belong to the PRD region and they are adjacent located and economically connected. However, unproductive competition seems to emerge due to unclear roles of individual ports and a serious lack of development of a shipping network among PRD ports. Facing with the environmental concern, it is essential to use all resources efficiently and effectively. From the perspective of shipping operations, use of equipment in the containers terminals and shipping capacity should be used effectively to reduce wastes. Doubling of triple calling of ports involve longer voyage distance which can be considered as a waste of resources.

In addition to using extra shipping capacity, calling more ports in the region leads to extra CO₂ emissions. As shown in Table 1, all the four liner services (i.e., SSX, PNX, PAX, and SCE) call both the ports of Hong Kong and Shenzhen, which incur addition voyages distance in the PRD region. The resultant extra CO₂ emissions can be avoided if a GSN can be developed to reduce the environmental harms associated with shipping routes. As shown in Table 1, it is estimated that an excessive 8.1 million kg of CO₂ is emitted annually because of

<table>
<thead>
<tr>
<th>Weekly Sailing Liner Service</th>
<th>Ship Size</th>
<th>Ports of call in PRD region</th>
<th>Voyage distance between ports in PRD</th>
<th>CO₂ emission in PRD region</th>
</tr>
</thead>
<tbody>
<tr>
<td>Super Shuttle Express (SSX)</td>
<td>8,000 TEU</td>
<td>SE&lt;sup&gt;a&lt;/sup&gt; → SW&lt;sup&gt;b&lt;/sup&gt;→ HK&lt;sup&gt;c&lt;/sup&gt; to America</td>
<td>SE → SW = 115 km SW → HK = 45 km</td>
<td>(115 + 45) x (8000 x 75%) x 86 = 85,560,000 grams</td>
</tr>
<tr>
<td>Pacific-North-West Express (PNX)</td>
<td>7,500 TEU</td>
<td>SW → HK to America</td>
<td>SW → HK = 45 km</td>
<td>45 x (7500 x 75%) x 86 = 21,768,750 grams</td>
</tr>
<tr>
<td>Pacific Atlantic Express (PAX)</td>
<td>4,800 TEU</td>
<td>SE → HK → SW to America</td>
<td>SE → HK = 70 km HK → SW = 45 km</td>
<td>(70 + 45) x (4800 x 75%) x 86 = 35,604,000 grams</td>
</tr>
<tr>
<td>South China East Coast Express (SCE)</td>
<td>4,500 TEU</td>
<td>SW → HK to America</td>
<td>SW → HK = 45 km</td>
<td>45 x (4500 x 75%) x 86 = 13,061,250 grams</td>
</tr>
</tbody>
</table>

CO₂ emissions per week (due to double or triple calls at PRD ports) 155,994,000 grams
CO₂ emissions per year (due to double or triple calls at PRD ports) 8.1 million kg

---

<sup>a</sup> SE = Shenzhen East  
<sup>b</sup> SW = Shenzhen West  
<sup>c</sup> HK = Hong Kong  
<sup>d</sup> Assume 75% load factor  
<sup>e</sup> Assume CO₂ emission by ocean-going vessel = 86 grams per km/TEU (i.e., twenty-foot equivalent unit)
Development of green shipping network to enhance environmental and economic performance

double or triple calling of PRD ports. Only one shipping line generates such a huge amount of CO\(_2\) emissions. Other shipping lines offering liner services to and from PRD ports also operate similar routing patterns. As a result, there are huge amounts of avoidable CO\(_2\) emissions resulting from double or even multiple calling of ports within the PRD region.

Liner shipping service providers make key decision in ship routing to secure cargoes. In international shipping, the head hauls are eastbound route from Asia to America and westbound route from Asia to Europe. To development green shipping network, port operators also play an important role. There are several container terminal operators in the PRD region with Hong Kong and Shenzhen as the key operating areas. The port of Hong Kong is served by five operators where HPH and MTL are the main terminal operators. On the other hand, the port of Shenzhen consists of ports in Shenzhen East (i.e., Yantian) and Shenzhen West (i.e., Chiwan, Dachan Bay, and Shekou). In the port of Shenzhen, the port of Shenzhen East is operated by HPH and the ports of Shenzhen West are operated by MTL.

Estimation of the direct voyage distance between the port of loading and the port of discharge can be a useful tool to identify the relative environmental cost for containership transport between these ports. An alternative route to transport containers is to develop a shipping network to transport the containers from a feeder port to a hub port by barges, and then ship the containers to discharging ports by containerships. Reduction of environmental damage in the PRD region is achieved when the alternative route is shorter than the direct route in terms of the equivalent containership distance (ECD) travelled. These shipping routes also avoid double or triple calling of ports in the PRD region. As a result, the shortest route for any given pair of origin and destination originating in this region is the route with the lowest environmental cost for container shipping.

Appendix 1 illustrates the formulas to determine the voyage distances of a direct voyage and alternative routes between the ports in the PRD region and their discharging ports. This formula is a useful tool to identify the routes with the lowest environmental costs when shipping containers take routes via other ports instead of using direct loading. Based on proposed tool, the green shipping network for head hauls in PRD region is shown in Figure 1. Ports in East of Shenzhen (SE) and Hong Kong (HK) should develop as hub ports to handle eastbound (EB) cargo to America while ports in West of Shenzhen (SW) and Hong Kong (HK) should develop as hub ports to handle westbound (WB) cargo to Europe.

![Fig. 1. Proposed Green Shipping Network in PRD](image)

To minimize CO\(_2\) emissions, it is desirable to develop a GSN in PRD ports by using barges to carry containers from feeder ports to hub ports, which helps reduce the total emission volume. With the development of such a GSN, GSHs in the PRD region can be identified. As trucks produce the highest level of CO\(_2\) emissions, the use of trucking should be minimized. For inland transport, containers should be transported from the shippers’ warehouses to the nearest port within the PRD region to reduce CO\(_2\) emissions. Ports can then be classified into feeder ports and hub ports. Feeder ports are ports that have higher external costs when they act as ports of loading for mainland containerships instead of using barges to transport containers to hub ports. Hence, it is worthwhile for feeder ports to transport their containers to a GSH for minimizing the total external cost in the PRD region. Hub ports are ports of loading that handle containers from feeder ports and also their direct containers.

**ADOPATION OF GREEN SHIPPING NETWORK**

Using CO\(_2\) emissions as the analytical base, ports in the PRD region can be classified as feeder ports or hub ports. To enhance environmental performance, it is desirable to develop GSHs in the PRD region with the objective of having fewer ports of call for larger containerships. The GSN can be operated by large vessels based on scheduling vessels forth and back between major ports and supported by a hub-and-spoke system, where containers are first delivered to a feeder (or spoke) port by trucks, followed by transfer to the hub port by barges. Containers can deliver to the hub port directly if the nearest port is a hub port. A shipping hub is generally well equipped to facilitate the quick turnaround time of a large containership. Such a hub allows the development of linkages between origins and destinations where port users in the port community can achieve operational gains from operating cost through the deployment of larger ships and provide wider service through the development of feeder ports. It can also serve as a transshipment place, where feeder shipping routes are connected with one another with trunk routes for ocean-going voyages. Recently, container shipping firms have established connections with hub ports in order to make their operations cost-effective.

The use of shipping hubs implies the deployment of larger ships to transport containers. Container shipping companies operating larger ships can benefit from reduced cost per TEU. Cost efficiency is one of the most popular size-based strategies for container shipping firms to deploy mega ships. The development of a GSN indicates that huge cargo volumes are available in the hub port, which facilitates the deployment of bigger ships. Reasons for container shipping firms to deploy bigger ships include (1) large ships allow the carriage of a greater cargo volume per ship, (2) large ships equipped with efficient engines improve vessel speed, and (3) greater flexibility in container stowage can be achieved with larger ships. Larger ships are also more energy-efficient, requiring less fuel and emitting less CO\(_2\) per TEU transported.

A shipping network refers to the framework of routes within a system of nodes. Using the main container ports in the PRD region as nodes, this study proposes routes for transporting containers from these nodes to their destinations as a GSN in the PRD region. A corporate shipping network can be seen as strategic interdependence, i.e., “a situation in which one firm has the tangible or intangible resources or capabilities beneficial to but not possessed by the others” (Lun et al., 2009). With the development of shipping hubs in the PRD region, the shipping industry will benefit from using the hub-and-spoke approach. In a shipping hub, firms participate in upstream and downstream activities jointly and their collective economic actions lead to the emergence of a GSN.
The proposed GSN concept in the PRD region can balance the interests of policy makers between reducing CO\textsubscript{2} emissions and pursuing market-led port development. Lun (2011) used a case study to identify the key elements for successful green shipping management. Based on this initial study, three organizational antecedents as GSPs that are identified to the development of a GSN:

1. **Cooperation with business partners**: Sarkis (2003) develops a decision framework for evaluating alternatives of green practices adopted by firms that affect their external relationships with suppliers and customers. It is unlikely for shipping firms to adopt a GSN and change their ship routings when their partners in container operations are not actively involved in the network. Sheu et al. (2005) use a modelling approach to optimize the operations of forward and reverse logistics in a green supply chain. Their model and other similar studies emphasize cooperation with supply chain partners (Wong et al., 2009) and define a variety of characteristics and attributes. To successfully develop a GSN, cooperation between shippers and shipping lines is essential. With support from shippers to change the ports of call and sailing schedules, shipping lines may re-schedule their shipping routes to minimize their voyage distance and reduce the gross CO\textsubscript{2} emissions. Furthermore, Zsidisin and Hendrick (1998) provide empirical evidence and identify several factors that influence green operations such as investment recovery (e.g., freight income from deploying ships), product design (e.g., ship routing), and supply chain relationships (e.g., support from shippers and other business partners). To perform shipping activities, shipping firms have established linkages with other users of the ports (Lun, 2008; Lun et al., 2009). These linkages with upstream and downstream firms in the region can be a factor affecting firms to improve environmental performance (Yang et al., 2009; Lun, 2010) by engaging in a GSN.

2. **Environmentally friendly operations**: Several models of environmentally friendly operations have been developed from the operational perspective. Handfield, et al. (2002) develop a decision model to measure environmental practice by using the multiple attribute utility theory approach. Kainumaa and Tawarab (2006) also use multiple attribute utility theory to assess supply chain performance throughout the life-cycles of materials, facilities, and services. Using life-cycle assessment, Faruk et al. (2002) advance knowledge on adoption of environmentally friendly operations by identifying materials acquisition, pre-production, production, distribution, and disposal as key measures. To assess the adoption of a GSN, it is essential to identify barge operators and feeder terminals, integrate operating system with feeder ports, use green shipping routes that emit less CO\textsubscript{2}, and develop a GSN to integrate shipping operations. On the other hand, ship operators may (1) source cleaner fuels at the materials acquisition stage, (2) re-think propeller design at the pre-production stage, (3) optimize ship engine during the voyage, (4) use waste heat recovery systems to reduce fuel consumption, and (5) use ballast water treatment systems to reduce the disposal of undesired organisms into the marine ecosystem. Walton et al. (1998) identify several dimensions to enhance environmental purchasing. From the perspective of GSPs, examples of environmental purchasing include the materials used in facility and equipment design to ensure a high recycling ratio at the time of scrapping barges and the decision processes that shippers use to select shipping services with routes that emit the lowest CO\textsubscript{2} emissions. Rationalization of liner shipping services to develop a GSN can also be seen as a tool to practice environmentally friendly operations.

3. **Internal management support**: There are a number of studies examining the relationship between green operations and internal management support. Carter et al. (1998) conduct an empirical study to examine green business operations. Their study identifies six key factors related to green business operations including top management support, middle management support, firm’s mission, department goals, training for personnel to purchase environmentally friendly input, and evaluation of purchasing management. These findings imply that management support and company goals are factors affecting the adoption of a GSN. In addition, Zhu and Sarkis (2004) identify commitment from senior managers, support from mid-level managers, and cross-functional cooperation from environmental improvements as factors affecting internal environmental management. In short, previous studies (Shrivastava, 1995; Guimaraces and Liska, 1995) suggest that a number of benefits can be achieved by integrating environmental issues with corporate strategy. Hence, support by management team is one of the key elements to influence the adoption of a GSN. For instance, a leading global container terminal operator is committed to GSPs. The management team clearly defines its environmental policy as follows: (1) Legal Compliance, i.e., to comply with environmental regulations and set guidelines to achieve good environmental performance, (2) Pollution Protection and Waste Minimization, i.e., to incorporate environmental concerns in planning operational decisions to prevent pollution and reduce energy consumption, (3) Continual Monitoring and Improvement, i.e., to conduct periodic internal and external audits to monitor the environmental performance, and (4) Sustainable Development, i.e., communicate environmental objectives throughout the firm and its business partners in pursuit of green management practices. The resources commitment by top management is crucial to the implementation of environmental initiatives such as developing a GSN.

**DISCUSSIONS**

Shipping firms actively engaged in GSPs are more likely to outperform their competitors that are less supportive of a GSN. Environmental protection activities are embedded in business operations, where improving business operations efficiency to develop a GSN may bring benefits to firms. Thus, improvement in performance (e.g., shorten voyage distance to reduce waste of shipping capacity and related operating cost) may be one of the drivers for firms to implement a GSN. The subject of performance has received increasing interest from both academics and policy makers (Panayides and Lun, 2009). Potential benefits gained through pursuing GSPs include decreased fuel cost, waste treatment, and waste discharge. Benefits may also be generated by using larger ships to carry containers to and from PRD ports. A proactive pursuit of GSPs can prepare an enterprise for superior performance through reducing environmental risk and the development of capabilities for continuous environmental improvement. A number of findings support the view that GSPs are positively related to firm performance (Alvarez et al., 2001; Klassen and McLaglin, 1996; Judge and Douglas, 1998). For instance, Rosso and Fouts (1997) link environmental performance to economic performance based on the resource-based view of the firm. They suggest that improved environmental performance
CONCLUSIONS

Global economic development is supported by the commercial shipping industry. Shipping operations by maritime transport contributes to the growth of international trade activities, which heavily depends on ships to transport cargoes from places of production to places of consumption. Carriage by sea has increased by 50% in the past two decades and accounts for approximately 90% of the global trade volume. The movement of containerships emits CO\textsubscript{2} from fuel consumption during the voyage. Depending on ship size, ocean-going vessels emit between 15 and 21 grams of CO\textsubscript{2} per ton-km (International Chamber of Shipping, 2010), leading to concerns about the environmental damage caused by shipping activities. There are studies exploring the use of cleaner fuels and the development of emission control areas. Nevertheless, the fees charged for accessing emission control areas and the capital investment for adopting cleaner fuels will add costs to shipping operations, which lifts freight rates. Consequently, traders may bear higher freight rates for shipping cargoes between ports with emission control. Such development can be detrimental to the competitiveness of such ports as high freight rates discourage trade activities and consequently dampen shipping demand.

Hong Kong and Shenzhen are two of the top five global container ports servicing the same hinterland in the Pearl River Delta (PRD) region. Since the two cities are closely linked geographically and economically, port operations should be coordinated with strategic port policies. However, counter-productive competition exists between the two ports due to their unclear roles and a lack of shipping network development in the PRD region. This study contributes to port policy development in the PRD region by classifying ports in the region as feeder ports and hub ports. Such classification will provide policy insights for developing a green shipping network (GSN) that will emit lower CO\textsubscript{2} in the region. Feeder ports refer to ports that emit a higher level of CO\textsubscript{2} when they act as ports of loading for containerships. The total emissions can be substantially reduced if barges are used to transport containers to hub ports in the PRD region. Developing a GSN based on the port classification to be developed in this study will yield the following advantages: (1) selection of shipping routes by shipping firms that produce less air pollution, thus reducing the global warming effect, (2) reduction of double or triple calling of ports in the PRD region, so reducing CO\textsubscript{2} emissions, and (3) development of green shipping hubs (GSHs) in the PRD region, hence strengthening the competitiveness of the region. This timely study will provide insights for policy makers to “green” the pillar shipping industry, which services the vast manufacturing base in the PRD region, yielding enhanced productivity and efficiency.

Appendix 1: Formulas to determine the voyage distances of a direct voyage and alternative routes between the ports in the PRD region and their discharging ports

The environmental cost for container transport from a port of loading \( r \) to a port of discharge \( s \) can be written as:

\[
EC_{rs} = \sum_{i} ec_{1} d_{rs,i} s_{rs,i}
\]

where \( ec_{1} \) is the environmental cost for transport mode 1, which is defined in this study as containership transport. \( d_{rs,i} \) and \( s_{rs,i} \) are the demand and equivalent containership travel distance from the port of loading \( r \) to the port of discharge \( s \) through route \( i \), respectively. Note that

\[
s_{rs,i} = \sum_{m} \left( \frac{ec_{m}}{ec_{1}} \right) s_{rs,i}^{m}
\]
Development of green shipping network to enhance environmental and economic performance

where \( s^m_{rs,i} \) represents the total distance travelled using mode \( m \) transport along route \( i \) from the port of loading \( r \) to the port of discharge \( s \).

In order to minimize the environmental cost, all the demands between a particular port of loading \( r \) and a port of discharge \( s \) must use the shortest route. Therefore,

\[
\text{minEC}_{rs} = \min \sum_{i} |e_c d_{rs,i} s_{rs,i} = e_c d_{rs} \min_{s_{rs,i}} |	ag{3}
\]

Thus, once the equivalent containership travel distances have been calculated for all the possible routes from \( r \) to \( s \), the minimum environmental cost for transporting containers from \( r \) to \( s \) can be determined using the shortest route.

The next step is to convert barge distance to an equivalent containership distance (ECD) by multiplying the barge distance with the ratio of the environmental cost for barge transport to that for containership transport. Therefore,

\[
1 \text{ barge distance} = (3.3/6.3) = 0.53 \text{ ECD}
\]

With the barge distances between the origin ports and the containership distances between origins and destinations, the ECD travelled on all the routes can be determined as:

0.53 × barge distance between ports in the PRD region + containership distance from port of loading to port of discharge

REFERENCES

24. Lun Y.H.V., 2008, Adoption of Electronic Commerce by Logistics Service Providers in Hong Kong, VDM: Saarbrucken, Germany

70 POLISH MARITIME RESEARCH, Special Issue 2013 S1

Acknowledgement
This study was supported in part by The Hong Kong Polytechnic University under the grant number A-PK33

CONTACT WITH THE AUTHOR
Y.H. Venus Lun, ...........................
Shipping Research Centre
The Hong Kong Polytechnic University
1, Yuk Choi Road, Hung Hom, Kowloon, HONG KONG
email: lgtvlun@polyu.edu.hk